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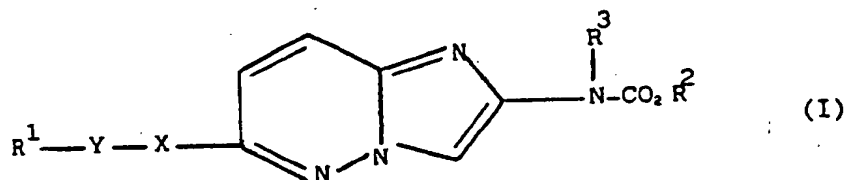
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(54) Imidazo(1,2-b)pyridazine derivatives.

(57) Compounds of general formula (I)



wherein

R¹ represents an optionally substituted carbocyclic or heterocyclic aryl group, or an optionally substituted alkyl, alkenyl, cycloalkyl or cycloalkenyl group; R² represents an optionally substituted alkyl, alkenyl, alkynyl, cycloalkyl or cycloalkenyl group or an optionally substituted carbocyclic or heterocyclic aryl or aralkyl group; R³ represents a hydrogen atom or an alkyl group; and either X represents an oxygen or sulphur atom, a group -CH₂- or a group NR⁴ where R⁴ represents a hydrogen atom or a C₁₋₄ alkyl group; and Y represents a group -CH₂- or -CH₂CH₂- or X-Y together represent the group -CH=CH-; and salts and physiologically functional derivatives thereof are useful in the treatment of tumours. Processes for preparing the compounds, intermediates useful in their preparation, pharmaceutical compositions containing them and their use in the treatment of tumours are also described.

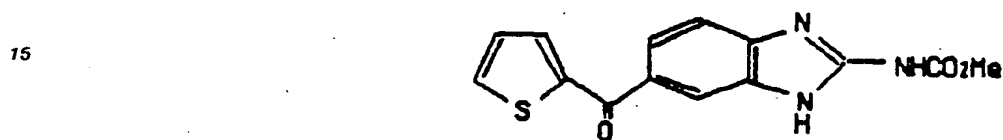
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Heterocyclic Compounds

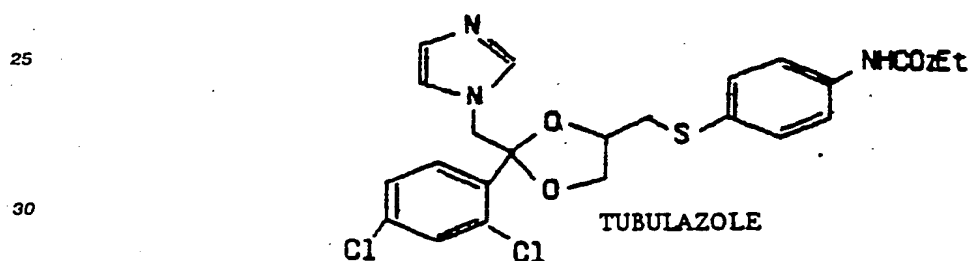
The present invention relates to heterocyclic compounds which have been found to have cytotoxic activity. More specifically, the invention concerns imidazopyridazine derivatives, methods for their preparation, pharmaceutical formulations containing them and their use as cytotoxic agents, in particular as antitumour agents.

5 Research in the area of cancer chemotherapy has produced a variety of antitumour agents, which have differing degrees of efficacy. Standard clinically used agents include adriamycin, actinomycin D, methotrexate, 5-fluorouracil, cis-platinum, vincristine and vinblastine. However, these presently available anti-tumour agents are known to have various disadvantages, such as toxicity to healthy cells and resistance to certain tumour types.

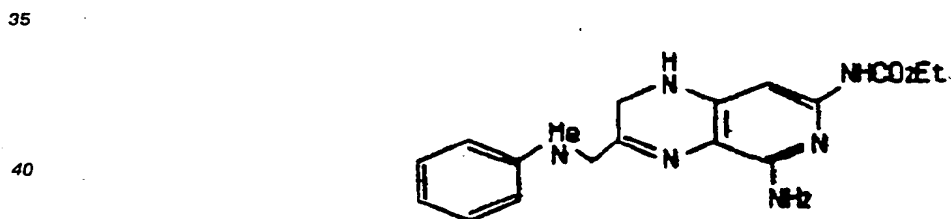
10 In addition to having anti-tumour activity, vincristine is known to be an inhibitor of microtubule function. Other compounds which exhibit microtubule inhibitory activity and which have been reported to be potential antitumour agents are nocodazole, tubulazole and NSC - 181928;



NOCODAZOLE



TUBULAZOLE



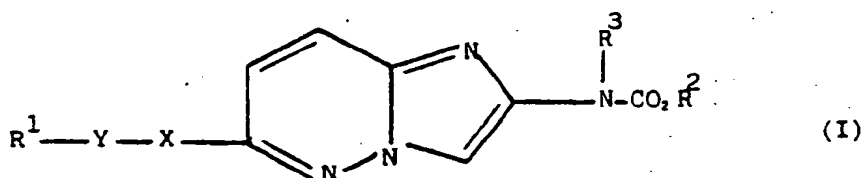
NSC-181928

45 However, none of these compounds has yet been proven clinically.

There is thus a continuing need for new and improved anti-tumour agents.

We have now found a novel class of imidazopyridazine derivatives which exhibit potent anti-tumour activity.

50 In a first aspect, the present invention provides a compound of general formula (I)



wherein

- 10 R¹ represents an optionally substituted carbocyclic or heterocyclic aryl group, or an optionally substituted alkyl, alkenyl, cycloalkyl or cycloalkenyl group;
 R² represents an optionally substituted alkyl, alkenyl, alkynyl, cycloalkyl or cycloalkenyl group or an optionally substituted carbocyclic or heterocyclic aryl or aralkyl group;
 R³ represents a hydrogen atom or an alkyl group;

15 and either

X represents an oxygen or sulphur atom, a group -CH₂- or a group NR⁴ where R⁴ represents a hydrogen atom or a C₁-₄ alkyl group; and

Y represents a group -CH₂- or -CH₂CH₂-
 or

20 X-Y together represent the group

-CH=CH-;

and salts and physiologically functional derivatives thereof.

Referring to the groups R¹ and R² in the general formula (I) a carbocyclic aryl group may contain 6 or 10 ring members, e.g. phenyl and naphthyl, and contains at least one aromatic ring. A heterocyclic aryl group may contain from 5-10 atoms in the ring, at least one of which is a heteroatom. The heterocyclic ring typically contains from 1-4 heteroatoms selected from nitrogen, oxygen and sulphur. Examples of suitable heterocyclic rings include thienyl, furyl, pyridyl, indole and quinoline rings.

Substituents which may be present on the carbocyclic or heterocyclic aryl group include C₁-₆ alkyl, C₁-₄ alkoxy (which may itself be optionally substituted by a C₁-₂ alkoxy or C₁-₂ alkoxy-C₁-₂ alkoxy group), 30 halogen (e.g. fluorine, chlorine or bromine), amino (optionally substituted by one or two C₁-₄ alkyl groups), C₁-₄ haloalkyl (e.g. trifluoromethyl), C₁-₄ alkylthio, carboxy, C₁-₄ alkoxy carbonyl, -SO₃H, cyano and phenyl. The carbocyclic or heterocyclic aryl group may suitably carry from 1 to 4 substituents.

Unless otherwise indicated, alkyl groups R¹ and R² present in general formula (I) may be straight or branched chain alkyl groups, and may contain 1-10 carbon atoms, e.g. 3-10 carbon atoms. An alkenyl or 35 alkynyl group may contain 2-10 carbon atoms e.g. 3-10 carbon atoms. A cycloalkyl or cycloalkenyl group may contain from 3-10 carbon atoms. Substituents which may be present on an alkyl, alkenyl, alkynyl, cycloalkyl or cycloalkenyl group include halogen atoms, C₁-₄ alkoxy groups, hydroxy, amino (optionally substituted by one or two C₁-₄ alkyl groups) C₁-₄ haloalkyl (e.g. trifluoromethyl), C₁-₄ alkylthio, carboxy, C₁-₄ alkoxy carbonyl, -SO₃H and cyano.

40 When R² represents an aralkyl group this may contain from 1 to 4 atoms in the alkyl portion and the aryl portion may be a carbocyclic or heterocyclic aryl group as defined above for R¹ and R².

When R¹ represents an alkyl group this preferably contains more than two carbon atoms, e.g. C₃-₆ alkyl.

45 When R² represents an alkyl group this preferably contains from 1 to 6 carbon atoms, eg 1 to 4 carbon atoms.

When R³ or R⁴ represents an alkyl group this may be straight or branched chain and may contain 1-4 carbon atoms.

Certain compounds of formula (I) may form salts. Thus, compounds (I) which contain a basic amino group may form salts with acids, and compounds which contain an acidic group may form salts with bases.

50 Suitable acid addition salts include those formed from hydrochloric, hydrobromic, nitric, perchloric, sulphuric, citric, tartaric, phosphoric, lactic, benzoic, glutamic, oxalic, aspartic, pyruvic, acetic, succinic, fumaric, maleic, oxaloacetic, isethionic, stearic, phthalic, methanesulphonic, p-toluene sulphonic, benzenesulphonic, lactobionic and glucuronic acids. Suitable base salts include inorganic base salts such as alkali metal (e.g. sodium and potassium) salts and alkaline earth metal (e.g. calcium) salts; organic base 55 salts e.g. phenylethylbenzylamine, dibenzylethylenediamine, ethanolamine and diethanolamine salts; and amino acid salts e.g. lysine and arginine. Most preferably, the salts will be pharmaceutically acceptable.

In the compounds of general formula (I) R¹ preferably represents an optionally substituted phenyl or naphthyl group, an optionally substituted 5- or 6- membered heterocyclic aryl group, containing from 1 to 4,

e.g. 1 or 2, heteroatoms selected from nitrogen, oxygen and sulphur. Preferred substituents which may be present in the group R¹ include C₁₋₄alkoxy, C₁₋₄alkyl, and mono-or-di-(C₁₋₄)alkylamino groups and halogen atoms. R¹ further preferably represents an unsubstituted alkyl group, e.g. a C₃₋₆alkyl group.

R² preferably represents a phenyl group or an optionally substituted C₁₋₄ alkyl group. Preferred substituents which may be present in the group R² include C₁₋₄haloalkyl (e.g. trifluoromethyl), C₁₋₄alkoxy, hydroxy, halogen, mono-or-di-(C₁₋₄)alkylamino and nitrogen-attached 5-or-6 membered heterocyclic groups (e.g. morpholino, piperidino, pyrrolidino). Advantageously R² is a C₁₋₄alkyl group.

R³ is preferably hydrogen or methyl.

Y preferably represents -CH₂-. The group -Y-X- preferably represents -CH₂O-, -CH₂S-, -CH₂CH₂- or CH=CH-

A particularly preferred group of compounds of formula (I) are those in which R¹ represents a phenyl or naphthyl group which may be substituted by 1 to 4 substituents selected from C₁₋₄alkoxy (eg methoxy or ethoxy), C₁₋₄alkyl (eg methyl, ethyl, n-propyl, i-propyl, n-butyl or t-butyl), and halogen (eg bromine or chlorine);

R² represents a C₁₋₄alkyl group (preferably methyl or ethyl);

R³ represents hydrogen or methyl; and

Y-X represents the group -CH₂O-;

and salts and physiologically functional derivatives thereof.

Particularly preferred compounds according to the present invention on the basis of their activity, include:

methyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
methyl N-[6-(3,5-dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
methyl N-[6-(2,5-dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
methyl N-[6-(1-naphthylmethyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
methyl N-[6-(3-methylbenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
methyl N-[6-(2,3-dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
methyl N-[6-(2,5-dimethylbenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
ethyl N-[6-(2,5-dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
ethyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
methyl N-methyl-N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
methyl N-[6-(2-bromo-3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
n-propyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, and
n-butyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
2-methoxyethyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
methyl N-[6-(3,5-dimethoxy-4-ethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate
and physiologically functional derivatives thereof.

Compounds of the present invention have cytotoxic activity, i.e. they are toxic to certain living cells which are detrimental to mammals, for example tumour cells.

The antitumour activity of compounds of general formula (I) has been demonstrated in a number of standard tests both *in vitro* and *in vivo*, primarily by activity against murine leukaemic cell lines e.g. P388.

Thus, compounds of general formula (I) have been found to exhibit potent anti-tumour activity against P388 *in vitro* in proliferative assays and in the more stringent colony-forming assays. *In vivo*, compounds of the invention effected a reduction in the number of tumour cells in mice bearing ascitic P388/O leukaemia tumours, and a consequent increase in survival duration as compared to an untreated tumour bearing control group.

Activity in the above standard *in vivo* tumour test has been reported to be indicative of antitumour activity in man (A. Goldin et al, in Methods in Cancer Research ed. V.T. DeVita Jr. and H. Busch, 16 198-199, Academic Press N.Y. 1979).

Compounds of the invention have also been found to interfere with tubulin function, as evidenced by inhibition of tubulin polymerisation *in vitro*.

It has previously been reported that compounds which act as microtubule inhibitors appear to block the directional migration of tumor cells. It is therefore believed that compounds of the present invention will have anti-invasive and antimetastatic properties.

In addition to the above described properties, several preferred compounds of the invention have been found to exhibit activity against a variety of human tumour cell lines *in vitro* (DLD-1 human colon carcinoma, WiDr human colon adenocarcinoma, HCT-116 human colon carcinoma and A549 human lung carcinoma) indicating that the compounds have broad spectrum antitumour activity.

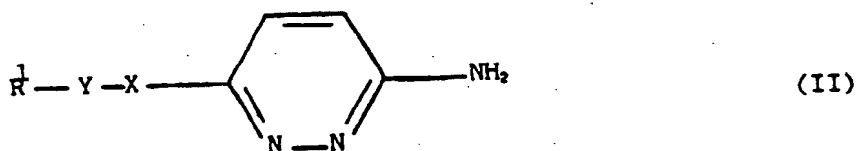
A particularly preferred compound on the basis of its activity is methyl N-[6-(3,4,5-trimethoxyben-

zyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, and physiologically functional derivatives thereof. This compound has further been found to exhibit good activity against various murine tumours in vivo (B16 melanoma and L1210 leukaemia). In addition it has also been found advantageously to exhibit good activity in vivo against strains of P388 which are resistant to the major clinically used anti-tumour agents including cyclophosphamide, methotrexate, actinomycin D, vincristine, adriamycin, 5-fluorouracil, cis-platinum, bis-chloronitrosourea and amsacrine. It is believed that the adriamycin, vincristine and actinomycin D-resistant tumours are in fact resistant to a wide variety of antitumour drugs.

Without wishing to be bound by theory it is believed that certain compounds according to the invention act as pro-drugs. Thus, compounds of formula (I) wherein R^3 is an alkyl group have higher activity in vivo than would be expected on the basis of their in vitro activity, and it is believed that they are converted in vivo into a compound of formula (I) wherein R^1 is hydrogen.

According to a further aspect, the present invention also provides a process for preparing compounds of general formula (I), which process comprises:-

(A) reaction of a pyridazine derivative of general formula (II)

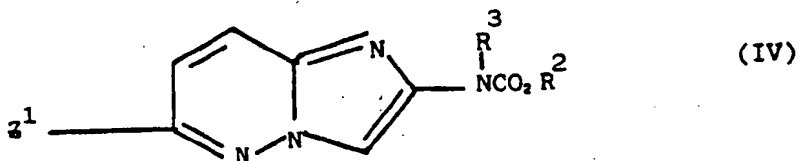


(wherein R^1 , and X and Y are as hereinbefore defined) with a compound of general formula (III):

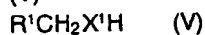


(wherein R^2 and R^3 are as hereinbefore defined and Z represents a halogen atom e.g. a chlorine or bromine atom).

(B) reaction of a pyridazine derivative of general formula (IV)

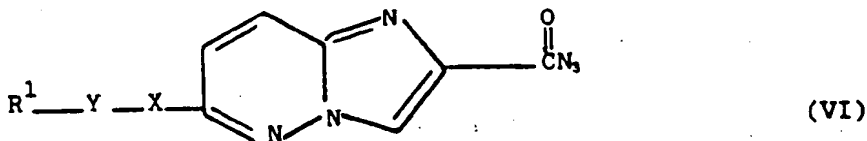


(wherein R^2 and R^3 are as hereinbefore defined and Z^1 represents a leaving group such as a halogen atom or sulphonate group, e.g. methane sulphonate or p-toluene sulphonate) with a compound of general formula (V)



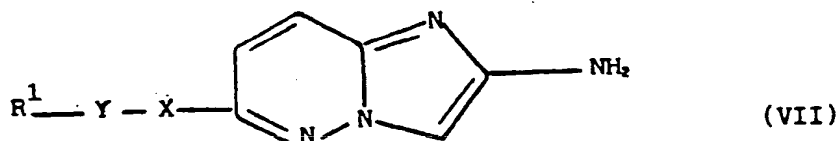
(wherein R^1 is as hereinbefore defined and X^1 represents an oxygen or sulphur atom or a group NR^4 as hereinbefore defined);

(C) reaction of a compound of formula (VI)



with an appropriate alcohol R^2OH

(D) reaction of a compound of formula (VII).

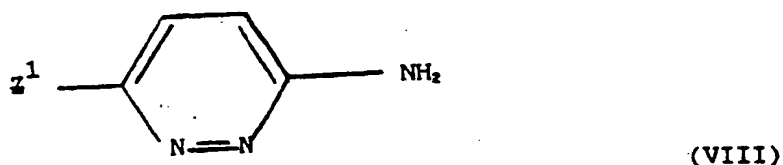


10 with a reagent serving to introduce the group $-CO_2R^2$

(E) conversion of one compound of formula (I) into another compound of formula (I) for example by exchanging one esterifying group R^2 for a different esterifying group R^2 ; or by alkylation of a compound of formula (I) wherein R^3 represents hydrogen; followed if desired and/or appropriate, by salt formation.

15 General process (A) may conveniently be effected in an aprotic solvent, such as dimethylformamide, 1,3-dimethylimidazolidinone, or hexamethylphosphoramide, and at a non-extreme temperature, for example at between 50-120°C.

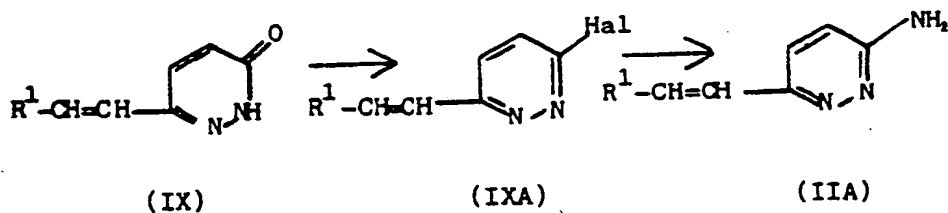
Compounds of general formula (II) wherein X represents an oxygen or sulphur atom or a group NR^4 may be prepared by reaction of an appropriate alcohol, thiol or amine of formula (V) as defined above with a compound of formula (VIII):



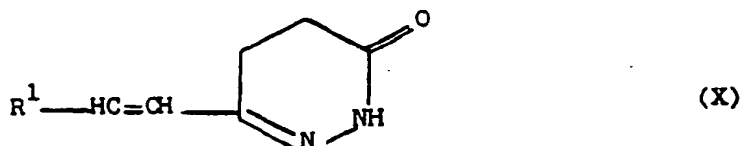
(wherein Z^1 is as hereinbefore defined).

30 The reaction will generally be conducted in the presence of a base, such as potassium t-butoxide in a solvent such as dimethoxyethane. Alternative bases and solvents which may be employed in this reaction include sodium hydride in an aprotic solvent such as dimethylformamide or dimethyl sulphoxide, and sodium methoxide or ethoxide in an alcohol such as methanol or ethanol, or an aprotic solvent such as those mentioned hereinabove.

35 Compounds of formula (II) wherein X and Y together represent the group $-CH=CH-$ may be prepared from a compound of formula (IX) by successive reactions with a halogenating agent such as phosphorous trichloride and ammonia.



50 Compounds of formula (IX) may be prepared by reacting an appropriate arylaldehyde R^1CHO with 3-oxopentanoic acid (laevulinic acid) in the presence of a base in aqueous alcohol followed by reaction with hydrazine under acidic conditions to give a compound of formula (X):



which may be dehydrogenated e.g. using selenium dioxide in an alcohol e.g. ethanol to give a compound of formula (IX).

When it is desired to prepare compounds of formula (II) wherein X and Y are both methylene groups the ethenyl moiety in the compound of formula (IX) or (X) may first be reduced, for example by catalytic hydrogenation using e.g. palladium on charcoal.

Compounds of formula (III) may be prepared by reaction of the corresponding haloacetamide of formula (XI):



with oxalyl chloride, and an alcohol R^2OH , according to methods well known in the art.

Alcohols of general formula (V) may be prepared from the corresponding carboxylic acids or carboxaldehydes using standard procedures, e.g. by reduction with sodium borohydride in a solvent such as methanol or ethanol, or with lithium aluminium hydride in a solvent such as diethyl ether or tetrahydrofuran.

A thiol of general formula (V) may be prepared from the corresponding halide $\text{R}^1\text{CH}_2\text{Z}^3$ (wherein Z^3 is a halogen atom) by reaction with thiourea in a solvent such as ethanol, to give the corresponding isothiuronium salt, and subsequent hydrolysis e.g. with sodium hydroxide solution.

Amines of general formula (V) may be prepared in conventional manner, by reaction of a corresponding halide with ammonia.

Reaction of a compound of general formula (IV) with a compound of general formula (V) according to process (B) will generally be effected in the presence of a base. Suitable bases include alkali metal alkoxides such as sodium or potassium methoxide, ethoxide or t-butoxide. The reaction may be conveniently carried out in a solvent, such as dimethoxyethane; an alcohol e.g. methanol or ethanol, or an aprotic solvent such as dimethylformamide or dimethylsulphoxide.

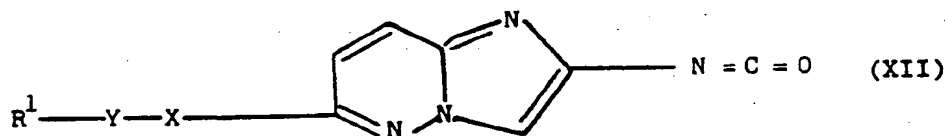
Compounds of general formula (IV) may be prepared by reacting a compound of formula (VII) with a compound of formula (III) in an analogous manner to general process (A) described above.

General process (C) may be effected by heating a compound of formula (VI) to a temperature in the range 80 to 150 °C, optionally in the presence of a solvent, and reacting with an alcohol R^2OH .

Suitable solvents include inert organic solvents such as hydrocarbons e.g. benzene or toluene.

Alternatively the alcohol R^2OH may itself act as the solvent.

It is believed that process (C) proceeds via an intermediate isocyanate derivative of formula (XII)



Acyl-azide derivatives of formula (VI) may be prepared from the corresponding carboxylic acids by formation of an activated acid derivative, (e.g. an acid halide such as an acid chloride formed by reaction with a halogenating agent such as oxalyl chloride, thionyl chloride or phosphorus pentachloride) followed by reaction with an azide e.g. an alkali metal azide, conveniently in an aqueous ether solution e.g. aqueous dioxan. The carboxylic acid derivatives corresponding to compounds (VI) may themselves be prepared by reacting a compound of formula (II) with ethyl bromopyruvate using analogous conditions to general process (A) above, to give an ester, followed by hydrolysis to give the desired acid.

In process (D) a reagent serving to introduce the group $-\text{CO}_2\text{R}^2$ may be the corresponding haloformate, eg an alkylhaloformate such as methyl- or ethyl-chloroformate. Compounds of formula (VII) may themselves be prepared from a compound of formula (I) by removal of a group $-\text{CO}_2\text{R}^2$, (preferably a labile group such as t-butoxycarbonyl) under acid conditions (using e.g. an optionally halogenated carboxylic acid such as formic, chloroformic or trifluoroacetic acid), optionally in the presence of a solvent, e.g. a halogenated hydrocarbon such as dichloromethane. Thus, in a particular embodiment of process (D) one compound of formula (I) may be converted into a different compound of formula (I), by removal of one group $-\text{CO}_2\text{R}^2$ and

reaction to introduce a different group $-CO_2R^2$ as described above.

Conversion of a compound of formula (I) into a different compound of formula (I) according to general process (E) may be achieved for example by replacing an esterifying group R^2 in the compound of formula (I) by a different group R^2 by heating a compound (I) with an appropriate alcohol in the presence of a base, for example an alkali metal alkoxide such as potassium t-butoxide, at a temperature in the range 50 to 180°C. Whilst such ester exchange may be carried out as a separate reaction step, it may also conveniently be effected during the course of the reaction between a compound of formula (IV) with a compound (V) according to general process (B).

Interconversion according to process (E) may also be achieved by alkylation of a compound wherein R^3 is a hydrogen atom, to provide a compound wherein R^3 is an alkyl group. Alkylation may be effected in conventional manner, for example using an alkyl halide, eg methyl or ethyl iodide, in the presence of a base, eg sodium hydride.

Those intermediates of formulae (II) to (XI) which are novel form a further aspect of the present invention. Preferred intermediates are those of formulae (II), (IV) and (VI).

The compounds of the present invention are useful for the treatment of tumours. They may be employed in treating various forms of cancer including leukaemias, lymphomas, sarcomas and solid tumours.

The invention thus further provides a method for the treatment of tumours in animals, including mammals, especially humans, which comprises the administration of a clinically useful amount of compound of formula (I) or a pharmaceutically acceptable salt or physiologically functional derivative in a pharmaceutically useful form, once or several times a day or in any other appropriate schedule, orally, rectally, parenterally, or applied topically.

In addition, there is provided as a further, or alternative, aspect of the invention, a compound of formula (I) or a pharmaceutically acceptable salt or physiologically functional derivative thereof for use in therapy, for example as an antitumour agent.

The amount of compound of formula (I) required to be effective as a cytotoxic agent will, of course, vary and is ultimately at the discretion of the medical or veterinary practitioner. The factors to be considered include the condition being treated, the route of administration, and nature of the formulation, the mammal's body weight, surface area, age and general condition, and the particular compound to be administered. A suitable effective antitumour dose is in the range of about 0.01 to about 120mg/kg bodyweight, eg 0.1 to about 120 mg/kg body weight, preferably in the range of about 0.1 to 50 mg/kg, for example 0.5 to 5 mg/kg. The total daily dose may be given as a single dose, multiple doses, e.g., two to six times per day or by intravenous infusion for selected duration. For example, for a 75 kg mammal, the dose range would be about 8 to 9000 mg per day, and a typical dose could be about 50 mg per day. If discrete multiple doses are indicated treatment might typically be 15 mg of a compound of formula (I) given up to 4 times per day.

Whilst it is possible for the active compound to be administered alone, it is preferable to present the active compound in a pharmaceutical formulation. Formulations of the present invention, for medical use, comprise a compound of formula (I) or a salt thereof together with one or more pharmaceutically acceptable carriers and optionally other therapeutic ingredients. The carrier(s) should be pharmaceutically acceptable in the sense of being compatible with the other ingredients of the formulation and not deleterious to the recipient thereof.

The present invention, therefore, further provides a pharmaceutical formulation comprising a compound of formula (I) or a pharmaceutically acceptable salt or physiologically functional derivative thereof together with a pharmaceutically acceptable carrier therefor.

There is also provided a method for the preparation of a pharmaceutical formulation comprising bringing into association a compound of formula (I) or a pharmaceutically acceptable salt or physiologically functional derivative thereof, and a pharmaceutically acceptable carrier therefor.

Formulations according to the present invention include those suitable for oral, topical, rectal or parenteral (including subcutaneous, intramuscular and intravenous) administration. Preferred formulations are those suitable for oral or parenteral administration.

The formulations may conveniently be presented in unit dosage form and may be prepared by any of the methods well known in the art of pharmacy. All methods include the step of bringing the active compound into association with a carrier which constitutes one or more accessory ingredients. In general, the formulations are prepared by uniformly and intimately bringing the active compound into association with a liquid carrier or a finely divided solid carrier or both and then, if necessary, shaping the product into desired formulations.

Formulations of the present invention suitable for oral administration may be presented as discrete units such as capsules, cachets, tablets or lozenges, each containing a predetermined amount of the active

compound; as a powder or granules; or a solution or suspension in an aqueous or non-aqueous liquid such as a syrup, an elixir, an emulsion or a draught.

A tablet may be made by compression or moulding, optionally with one or more accessory ingredients. Compressed tablets may be prepared by compressing in a suitable machine the active compound in a free-flowing form such as a powder or granules, optionally mixed with a binder, lubricant, inert diluent, surface active or dispersing agent. Moulded tablets may be made by moulding in a suitable machine a mixture of the powdered active compound with any suitable carrier.

A syrup may be made by adding the active compound to a concentrated, aqueous solution of a sugar, for example sucrose, to which may also be added any accessory ingredients. Such accessory ingredient(s) may include flavourings, an agent to retard crystallization of the sugar or an agent to increase the solubility of any other ingredients, such as a polyhydric alcohol for example glycerol or sorbitol.

Formulations for rectal administration may be presented as a suppository with a conventional carrier such as cocoa butter.

Formulations suitable for parenteral administration conveniently comprise a sterile aqueous preparation of the active compound which is preferably isotonic with the blood of the recipient. Such formulations suitably comprise a solution of a pharmaceutically and pharmacologically acceptable acid addition salt of a compound of the formula (I) that is isotonic with the blood of the recipient.

Useful formulations also comprise concentrated solutions or solids containing the compound of formula (I) which upon dilution with an appropriate solvent give a solution for parenteral administration as above.

In addition to the aforementioned ingredients, the formulations of this invention may further include one or more accessory ingredient(s) selected from diluents, buffers, flavouring agents, binders, surface active agents, thickeners, lubricants, preservatives (including antioxidants) and the like.

In a further aspect the present invention provides the use of a compound of formula (I) or a pharmaceutically acceptable salt or physiologically functional derivative thereof for the manufacture of a medicament for the treatment of tumours.

The invention will now be illustrated by the following non-limiting Examples.

All temperatures are in degrees Celcius ($^{\circ}$ C).

Proton nuclear magnetic resonance spectra were obtained on a Bruker AH200 FT NMR or Bruker HFX90 FT NMR machine.

The following abbreviations are used in the preparations and Examples

DME - dimethoxyethane

DMEU - 1,3-dimethyl-2-imidazolidone.

LAH - lithium aluminum hydride.

Preparation of Intermediates

Intermediate 1

3-Amino-6-(3,4,5-trimethoxybenzyloxy)pyridazine

3,4,5-Trimethoxybenzyl alcohol (Aldrich 19.82g, 0.1mol), dissolved in DME (20ml), was added over 15mins to a suspension of potassium t-butoxide (11.22g, 0.1mol) in DME (80ml) with stirring under N_2 and cooling in an ice-bath. After 0.5h the mixture was treated with 3-amino-6-chloropyridazine (Helv. Chim. Acta. 1954, 37, 121, J.Druey, Kd.Meier and K.Eichenberger) (12.95g, 0.1mol) and after 1.5h was heated under reflux for 3h. The mixture was cooled and filtered and the filtered solid washed with ether. The filtrate was evaporated in vacuo to give an oil which was partitioned between ethyl acetate and water. The organic phase was washed with water, dried (Na_2SO_4) and evaporated to give an oil (A) which was chromatographed on silica gel eluting with 5% methanol-chloroform. Eluted fractions were combined to give an oil (B) which was triturated with chloroform and di-isopropyl ether to yield the title compound as an off-white solid (9.44g), m.p. = $142-4^{\circ}$; Nmr. δ H ($CDCl_3$) 6.87 (1H, J_{AB} 8.8Hz 5-H), 6.78 (1H, J_{AB} 8.8Hz, 4-H), 6.72 (2H, s, PhH), 5.38 (2H, s, CH_2), 4.45 (2H, br. s, NH_2) 3.87 (6H,s,OMe) and 3.84(3H,s,OMe).

Intermediate 25 3-Amino-6-(2,5-dimethoxybenzyloxy)pyridazine

2,5-Dimethoxybenzyl alcohol (30.6g, 0.182mol) in DME (20ml) was added to potassium t-butoxide (20.38g, 0.182mol) in DME (60ml) with stirring under N₂ and cooling in an ice-bath. After 0.5h, the mixture was treated with 3-amino-6-chloropyridazine and after 1.5 hours was heated under reflux for 5h, then cooled and filtered. The filtrate was evaporated in vacuo and partitioned between ethyl acetate and water. The organic phase was washed with water, dried (Na₂SO₄) and evaporated to give a solid (A) which was recrystallised from toluene to give a solid (B). This was chromatographed on silica gel eluting with 5% methanol-chloroform to yield the title compound as a white solid (27g), m.p. = 94-94.5°, Nmr δ_H(CDCl₃) 7.05 (1H,m, PhH), 6.90-6.73 (4H,m,ArH), 5.42 (2H,s,CH₂), 4.5 (2H,brs, NH₂) and, 3.78 and 3.75 (6H,s,OMe).

15

Intermediates 3 to 12

The following compounds were prepared from the appropriate alcohol by the general procedure described for Intermediates 1 and 2:

20 (3) 3-Amino-6-(1-naphthylmethoxy)pyridazine, m.p. 143-144°, Nmr δ_H (d₆-DMSO) 8.00 (3H,m,naph H), 7.55 (4H,m,naph H), 6.97 (1H, J_{AB} 8.8Hz 4-H), 6.89 (1H, J_{AB} 8.8Hz 5-H), 6.0 (2H,s,CH₂) and 5.80 (2H,s,NH₂).

(From 1-naphthylmethanol, Aldrich)

25 (4) 3-Amino-6-(3-methoxybenzyloxy)pyridazine, m.p. 55-60°, Nmr δ_H (d₆-DMSO) 7.38 (1H,dd, J₈₋₄Hz,PhH), 7.13-6.89 (5H,m,ArH), 6.05 (2H,s,NH₂), 5.35 (2H,s,CH₂) and 3.82 (3H,s,OMe).

(5) 3-Amino-6-(3,5-dimethoxybenzyloxy)pyridazine, m.p. 89-92°, Nmr δ_H (d₆-DMSO) 6.88 (1H, J_{AB} 8.8Hz,5-H), 6.75 (1H, J_{AB} 8.8Hz, 4-H), 6.62 (2H,d, 2'-H and 6'-H), 6.42 (1H,t,4'-H), 5.35 (2H,s,CH₂), 4.53 (2H,br.s, NH₂) and 3.75 (6H,s,OMe).

30 (6) 3-Amino-6-(3-Methylbenzyloxy)pyridazine, Nmr δ_H (d₆-DMSO) 7.40-7.10 (4H,m,PhH), 6.90 (2H, J_{AB} 8.8Hz, 4-H and 5-H), 5.91 (2H,br.s,NH₂), 5.17 (2H,s,CH₂) and 2.31 (3H,s,Me); M/Z 215 (M⁺, 30%), 198 (9), 123 (23), 111(31) and 105(100).

(7) 3-Amino-6-(3-dimethylaminobenzyloxy)pyridazine, m.p. 127-129°, Nmr δ_H (d₆-DMSO) 7.25 (1H,t,5'-H), 7.00 (1H, J_{AB} 8.8Hz, 4-H), 6.92 (1H, J_{AB} 8.8Hz, 5-H), 6.90-6.70 (3H,m, 2'-,4'- and 6'-H), 5.95 (2H,s,CH₂), 5.30 (2H,br.s,NH₂) and 2.98 (6H,s,NMe₂).

35 (From 3-dimethylaminobenzylalcohol, prepared by LAH reduction of 3-dimethylaminobenzoic acid, Aldrich)

(8) 3-Amino-6-(2-methoxybenzyloxy)pyridazine, m.p. 166-168°, Nmr δ_H (CDCl₃) 7.8 (1H,dd, J_{6.7} and 2.2Hz, PhH), 7.30 (1H,dd, J_{6.6} and 2.2Hz,PhH), 6.98 (1H,dt, J_{6.6}Hz, PhH), 6.92 (1H,d,J_{6.6}Hz, PhH), 6.90 (1H,J_{AB} 8.8Hz,5-H), 6.78 (1H, J_{AB} 8.8Hz, 4-H), 5.5 (2H,s,CH₂), 4.42 (2H,br.s,NH₂) and 3.87 (3H,s,OMe).

40 (9) 3-Amino-6-[3,5-dimethoxy(4-methoxyethoxymethoxy)benzyloxy]pyridazine, m.p. 110-114°, Nmr, δ_H (CDCl₃) 6.88 (1H, J_{AB} 8.8Hz, 5-H), 6.78 (1H, J_{AB} 8.8Hz, 4-H), 6.7 (2H,5,2'- and 6'-H), 5.35 (2H,s,CH₂) 5.2 (2H,s,CH₂), 4.49 (2H,br.s,NH₂), 4.05 (2H,m,CH₂) 3.85 (6H,s,OMe), 3.61-3.51 (2H,m,CH₂) and 3.35 (3H,s,OMe).

45 (10) 3-Amino-6-(3-chlorobenzyloxy)pyridazine, Nmr δ_H (d₆-DMSO) 7.51-7.32 (4H,m,PhH), 6.91 (2H, J_{AB} 8.8Hz, 4H and 5-H), 5.92 (2H,br.s,NH₂) and 5.34 (2H,s,CH₂); M/Z 235 (M⁺, 68%), 218(10), 125 (65) and 97 (100).

(11) 3-Amino-6-(2-thienylmethoxy)pyridazine, m.p. 101-103°, Nmr δ_H (d₆-DMSO), 7.52 (1H,d,5'-H), 7.20 (1H,d,3'-H), 7.02 (1H,dd,4'-H), 6.94 and 6.85 (2H, J_{AB} 8.8Hz, 4-H and 5-H), 5.95 (2H,s,CH₂) and 5.50 (2H,s,NH₂).

50 (12) 3-Amino-6-(3,4,5-trimethoxybenzylthio)pyridazine was prepared according to the method described for Intermediates 1 and 2 using 3,4,5-trimethoxybenzylthiol and 3-amino-6-chloro pyridazine to give the product, m.p. 143-146°, Nmr δ_H (CDCl₃) 7.07 and 6.63 (2H, J_{AB} 8.8Hz, 4-H and 5-H), 6.66 (2H,s,PhH) 4.63 (2H,br.s,NH₂), 4.44 (2H,s,CH₂), 3.85 (6H,s,OMe) and 3.84 (3H,s,OMe).

55

Intermediate 13

2-Methoxyethyl N-chloroacetylcarbamate

The procedure described by R.J. Bochis et.al, J.Med.Chem 1978, 21, 235 was followed to yield the title compound m.p. 97-99°, Nmr δ_H (d_6 -DMSO) 11.07 (1H,br.s,NH), 4.56 (2H,s,ClCH₂), 4.28 (2H,m, CO.OCH₂), 3.62 (2H,m,CH₂OMe) and 3.34 (3H,s,Me).

The following intermediates of formula (III) are known from the literature references indicated:

Z-CH ₂ CONHCO ₂ R ²			
Intermediate No.	Z	R ²	Literature ref.
14	Cl	CH ₃	a
15	Br	t-Butyl	b
16	Cl	-CH ₂ CH ₃	c
17	Cl	-CH ₂ CH ₂ CH ₃	c
18	Cl	-(CH ₂) ₃ CH ₃	c
19	Cl	-iso-propyl	d
(a) R.J. Bochis et.al <u>J.Med.Chem</u> 1978, 21 235.			
(b) N.J. Leonard and K.A. Cruikshank - <u>J.Org.Chem.</u> 1985, 50 2480			
(c) M. Pianka and D.J. Pelton <u>J.Chem.Soc.</u> 1960, 983			
(d) G.I. Derkach and V.P. Belaya, Zh Obsch. Khim, 1966, 36, 1942.			

30 Intermediates 20-32

The following compounds were prepared by the general procedure described for Intermediates (1) and (2), using the appropriate alcohol as starting material.

35 Intermediate 2040 3-Amino-6-(2,3-dimethoxybenzyloxy)pyridazine

From 2,3-dimethoxybenzylalcohol (Aldrich) to give the title compound mp. 103-106°, NMR δ_H (CDCl₃) 7.12-7.05(2H,m,5 and 6 H); 6.91(1H,m,4 H), to 6.85(1H,J_{AB}9Hz,5H), 6.77(1H,J_{AB}9Hz,4H); 5.50(2H,s,ArCH₂); 4.50(2H,brs, NH₂) and 3.89(6H,s,OCH₃).

45 Intermediate 2150 3-Amino-6-(3,5-dimethoxy-4-ethoxybenzyloxy)pyridazine

From 3,5-dimethoxy-4-ethoxybenzylalcohol to give the title compound m.p.169-171°, NMR δ_H (CDCl₃) 6.89(1H,J_{AB}8.8Hz,5H); 6.79(1H,J_{AB}8.8Hz,4H); 6.70(2H,s,ArH); 5.38(2H,s,ArCH₂); 4.48(2H,brs,NH₂); 4.06- (2H,q,J7Hz, CH₂CH₃); 3.88(6H,s,OCH₃) and 1.38(3H,t,J7Hz,CH₂CH₃).

3,5-Dimethoxy-4-ethoxybenzylalcohol was prepared as follows:-

a) 3,5-Dimethoxy-4-ethoxybenzaldehyde

A mixture of syringaldehyde (50g, 0.275 mol), ethyl iodide (85.8g, 0.55mol) and potassium carbonate (151.7g, 1.09 mol) in DMF (60ml) was stirred and heated at 60-70° for 6h. The mixture was cooled and
 5 evaporated in vacuo then treated with water and extracted with diethyl ether. The extracts were dried (Na₂SO₄) and evaporated to give the title compound (59g) as a white solid, pure by tlc, and used without further purification.

10 b) 3,5-Dimethoxy-4-ethoxybenzylalcohol

The product from the previous reaction (59g, 0.28 mol) was dissolved in methanol-ethanol (600ml, 1:1) and treated with sodium borohydride (10.8g, 0.285 mol) portionwise over 1h. The mixture was stirred for 24h at ambient temperature then treated slowly with water (50ml) to provide a precipitate. The mixture was
 15 evaporated to remove organic solvents, treated with water (300ml) and extracted with chloroform. The extracts were dried (Na₂SO₄) and evaporated to give a white solid which was recrystallised from ether to give the title compound (26g) as white needles.

20 Intermediate 223-Amino-6-(2-t-butylbenzyloxy)pyridazine

25 From 2-t-butylbenzyl alcohol to give title compound mp. 147-9° δH(DMSO) 7.4(2H,m,ArH), 7.28-(2H,m,ArH), 6.9(1H,J_{AB},8Hz,4H), 6.85(1H,J_{AB},8Hz,5H), 6.0(2H,brs,NH₂), 5.5(2H,s,CH₂), 1.4(9H,s,Me₃).
 (Alcohol prepared by LAH reduction of 2-t-butylbenzoic acid; M.Crawford and F.H.C. Stewart. J. Chem. Soc., 1952, 4444).

30 Intermediate 2335 3-Amino-6-(2-ethylbenzyloxy)pyridazine

From 2-ethylbenzylalcohol.
 Alcohol prepared from 2-ethylbenzoic acid (M.Crawford and F.H.C.Stewart, J.Chem.Soc. 1952, 4444) by
 40 reduction with LAH.

Intermediate 2445 3-Amino-6-(2,5-dimethylbenzyloxy)pyridazine

From 2,5-dimethylbenzylalcohol to give title compound mp. 109-111° C
 50 Alcohol prepared by LAH reduction of 2,5-dimethylbenzoic acid (Aldrich).

Intermediate 25

55

3-Amino-6-(3,4,5-trimethylbenzyloxy)pyridazine

From 3,4,5-trimethylbenzylalcohol.

Alcohol prepared by LAH reduction of 3,4,5-trimethylbenzoic acid (G.H. Kosolapoff, J. Am. Chem. Soc. 69, 1652, 1947).

Intermediate 263-Amino-6-(2-phenylbenzyloxy)pyridazine

From 2-Phenylbenzylalcohol.

Alcohol prepared by LAH reduction of 2-phenylbenzoic acid (Aldrich).

Intermediate 273-Amino-6-(3-diethylaminobenzyloxy)pyridazine

From 3-diethylaminobenzylalcohol to give title compound mp. 115-118° C.
 δ H(DMSO), 7.15(1H,t,5' H), 6.95(1H,J_{AB},8Hz,4H), 6.85(1H,J_{AB},8Hz,5H), 6.75(1H,brs,2' H), 6.65-(2H,m,4' H + 6' H), 5.9(2H,s,NH₂), 5.25(2H,s,CH₂O), 3.3(4H,quad,2xCH₂N), 1.05(6H,t,2xMe).
 Alcohol prepared by LAH reduction of 3-diethylaminobenzoic acid (P. Griess, Chem. Ber., 5 1041, 1872)

Intermediate 283-Amino-6-(3-methylaminobenzyloxy)pyridazine

From 3-methylaminobenzylalcohol to give the title compound as a gum.
 δ H(DMSO) 7.1(1H,t,5' H), 6.95(1H,J_{AB},8Hz,4H), 6.85(1H,J_{AB},8Hz,5H), 6.6(2H,m,2ArH), 6.45(1H,d,ArH), 5.95(2H,s,NH₂), 5.65(1H,brs,NH), 5.2(2H,s,CH₂O), 2.65(3H,s,MeN).
 Alcohol prepared by LAH reduction of 3-methylaminobenzoic acid (J. Houben and W. Brassert, Chem. Ber., 43 209, 1910)

Intermediate 293-Amino-6-(3-methoxy-1-naphthylmethoxy)pyridazine

From 3-methoxy-1-naphthylmethanol to give the title compound mp. 167-170° C.
 δ H(DMSO), 7.95(2H,2d,2ArH), 7.40(3H,m,3ArH), 7.30(1H,s,2' H), 7.0(1H,J_{AB},8Hz,4H), 6.90-(1H,J_{AB},8Hz,5H), 6.00(2H,s,NH₂), 5.75(2H,s,CH₂O), 3.90(3H,s,OMe).
 Alcohol prepared by LAH reduction of 3-methoxy-1-naphthoic acid (R. Lesser and G. Gad, Chem. Ber., 58B, 2551 - 9, 1925)

Intermediate 30

3-Amino-6-[2-(3,4,5-trimethoxyphenyl)ethoxy]pyridazine

From 2-(3,4,5-trimethoxyphenyl)ethanol to give an oil.

δ H(DMSO), 6.95(1H, J_{AB}, 8Hz, 4H), 6.90(1H, J_{AB}, 8Hz, 5H), 6.60(2H, s, 2ArH) 6.25(2H, brs, NH₂), 4.45-
5 (2H, t, CH₂O), 3.75(6H, s, 3MeO and 5MeO), 3.58(3H, s, 4MeO), 3.0(2H, t, CH₂).

Alcohol prepared by LAH reduction of 3,4,5-trimethoxyphenylacetic acid (Aldrich).

Intermediate 31

10

3-Amino-6-(2-pyridylmethoxy)pyridazine

15 From 2-pyridylmethanol (Aldrich) to give the title compound mp. 114-115°. Nmr δ H (d₆-DMSO), 8.65-
(1H, d, 6'-H), 7.85(1H, tr of d, 5'-H), 7.55(1H, d, 3'-H), 7.45(1H, m, 4'-H), 7.10(1H, J_{AB} 8.8Hz, 4-H), 6.95(1H, J_{AB}
8.8Hz, 5-H), 6.05(2H, s, NH₂), 5.45(2H, s, CH₂).

Intermediate 32

20

3-Amino-6-(2-furfuryloxy) pyridazine

25

From furfuryl alcohol to give the title compound mp. 96-99°. Nmr δ H (d₆-DMSO), 7.70(1H, d, 5'-H), 6.90-
(1H, J_{AB} 8.8Hz, 4-H), 6.85(1H, J_{AB} 8.8Hz, 5-H), 6.60(1H, d, 4'-H), 6.50(1H, s, 3'-H), 5.95(2H, s, NH₂), 5.30-
(2H, s, CH₂).

30

Example 135 Methyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

Intermediate 1 (29.1g, 0.1mol), and methyl N-chloroacetylcarbamate (15.15g, 0.1mol) were heated at
100° for 3h with stirring under N₂ in dry 1,3-dimethyl-2-imidazolidinone (DMEU) (100ml). The mixture was
cooled, poured onto iced sodium bicarbonate solution and filtered to give a solid which was washed with
40 water. The solid was dissolved in 5% methanol-chloroform and eluted through florisil. Evaporation gave a
solid which was recrystallised from dimethylformamide and water to give the title compound as a white
powder (14g), m.p. 217-220°, Nmr δ H (d₆-DMSO) 10.36 (1H, br.s, NH), 7.87 (1H, J_{AB} 8.8Hz, 8-H), 7.85
(1H, s, 3-H), 6.87 (1H, J_{AB} 8.8Hz, 7-H), 6.85 (2H, s, PhH), 5.25 (2H, s, CH₂), 3.79, 3.70 and 3.56 (2H, s, OMe).

45

Example 250 Ethyl N-[6-(2,5-Dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

Intermediate 2 (2.61g, 10mmol), 2,6-lutidine (1.04g, 10mmol) and ethyl N-chloroacetylcarbamate (1.66g,
10mmol) were heated at 100° for 3h with stirring under N₂ in dry DMEU (10ml). The mixture was cooled
and filtered and the solid washed with water and ether then passed through florisil, eluting with 5%
55 methanol-chloroform. Evaporation of the eluate gave a solid which was recrystallised from dimethylfor-
mamide and water to give the title compound as a white powder (1.26g), m.p. 210-211°, Nmr δ H (d₆-DMSO)
10.24 (1H, br.s, NH), 7.85 (2H, m, 3-H and 8-H), 7.10-6.86 (4H, m, 7-H and PhH), 5.27 (2H, s, CH₂Ar), 4.17 (2H, q,
J 6.6Hz, CH₂CH₃), 3.78 and 3.73 (6H, s, OMe) and 1.27 (3H, t, J 6.6Hz, CH₂CH₃).

Example 3

5 Methyl N-[6-(2,5-Dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

Intermediate 2 (12.0g, 0.046mol), 2,6-lutidine (4.92g, 0.046mol) and methyl N-chloroacetyl carbamate (6.97g, 0.046mol) were heated with stirring under N₂ at 100° for 4h in dry DMEU (46ml). The mixture was added to iced-water and then filtered to give a solid which was recrystallised from dimethylformamide and
 10 water to give the title compound as a light brown powder (2.46g), m.p. 228-230°, Nmr δ_H (d₆-DMSO) 10.30 (1H, br.s, NH), 7.88 (1H, J_{AB} 8.8Hz, 8-H), 7.85 (1H, s, 3-H), 7.12-6.85 (4H, m, ArH), 5.32 (2H, s, CH₂), and 3.79, 3.72 and 3.69 (9H, s, OMe).

15 Examples 4 to 22

The following compounds were prepared by the general procedure described in Examples 1-3 by reacting the 3-amino-6- substituted pyridazines with the appropriate chloroacetylcarbamates.

- (4) n-Propyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl] carbamate, m.p. 174-175°, Nmr δ_H (d₆-DMSO) 10.25 (1H, br.s, NH), 7.87 (1H, J_{AB} 8.8Hz, 8-H), 7.85 (1H, s, 3-H) 6.87 (1H, J_{AB} 8.8Hz, 7-H), 6.85 (2H, s, PhH), 5.26 (2H, s, CH₂Ar), 4.07 (2H, t, J_{6H} 6Hz, CH₂CH₂CH₃), 3.80 (6H, s, OMe), 3.68 (3H, s, OMe), 1.55 (2H, dt, J_{6H} 6Hz, CH₂CH₂CH₃) and 0.94 (3H, t, J_{6H} 6Hz, CH₂CH₂CH₃)
- (5) n-Butyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, m.p. 185-187°, Nmr δ_H (d₆-DMSO) 10.23 (1H, br.s, NH), 7.85 (1H, J_{AB} 8.8Hz, 8-H), 7.8 (1H, s, 3-H), 6.86 (1H, J_{AB} 8.8Hz, 7-H), 6.65 (2H, s, PhH), 5.27 (2H, s, CH₂Ar), 4.12 (2H, t, J_{6H} 6Hz, CH₂CH₂CH₂CH₃), 3.80 (6H, s, OMe), 3.67 (3H, s, OMe), 1.61 (2H, m, CH₂CH₂CH₂CH₃), 1.38 (2H, m, CH₂CH₂CH₂CH₃) and 0.92 (3H, t, J_{6H} 6Hz, CH₂CH₂CH₂CH₃).
- (6) n-Propyl N-[6-(2,5-dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, m.p. 199-200°, Nmr δ_H (d₆-DMSO) 9.93 (1H, br.s, NH), 7.87 (2H, m, 3-H and 8-H), 7.17-6.89 (4H, m, 7-H and PhH), 5.42 (2H, s, CH₂Ar), 4.17 (2H, t, J_{6H} 6Hz, CH₂CH₂CH₃), 3.85 and 3.80 (6H, s, OMe), 1.73 (2H, dt, J_{6H} 6Hz, CH₂CH₂CH₃) and
 30 1.04 (3H, t, J_{6H} 6Hz, CH₂CH₂CH₃).
- (7) Ethyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, m.p. 204-206°, Nmr δ_H (d₆-DMSO) 10.25 (1H, br.s, NH), 7.85 (1H, J_{AB} 8.8Hz, 8-H), 7.83 (1H, s, 3-H) 6.85 (1H, J_{AB} 8.8Hz, 7-H), 6.64 (2H, s, PhH), 5.27 (2H, s, CH₂Ar), 4.15 (2H, q, J_{6H} 6Hz, CH₂CH₃), 3.28 (6H, s, OMe), 3.16 (3H, s, OMe) and 1.25 (3H, t, J_{6H} 6Hz, CH₂CH₃).
- (8) 2-Methoxyethyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, m.p. 183-185°, Nmr δ_H (d₆-DMSO) 10.36 (1H, br.s, NH), 7.85 (1H, J_{AB} 8.8Hz, 8-H), 7.83 (1H, s, 3-H), 6.85 (1H, J_{AB} 8.8Hz, 7-H), 6.84 (2H, s, PhH), 5.26 (2H, s, CH₂Ar), 4.25 (2H, m, COCH₂), 3.79 (6H, s, OMe), 3.18 (3H, s, OMe) 3.08 (2H, m, CH₂OMe) and 3.32 (3H, s, CH₂OMe).
- (9) Methyl N-[6-(1-Naphthylmethoxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, m.p. 243-246°, δ_H (d₆-DMSO) 10.05 (1H, br.s, NH), 8.25-7.55 (9H, m, naph H and 3-H and 8-H), 6.92 (1H, J_{AB} 8.8Hz, 7-H), 5.92 (2H, s, CH₂ and 3.80 (3H, s, OMe).
- (10) Methyl N-[6-(2-Methoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, m.p. 241-243°, δ_H (d₆-DMSO) 10.1 (1H, br.s, NH), 7.92 (1H, s, 3-H), 7.65 (1H, J_{AB} 8.8Hz, 8-H), 7.45 (1H, d, J_{7H} 7Hz, PhH), 7.35 (1H, dd, J_{7H} 7Hz, PhH), 6.95 (2H, m, PhH), 6.72 (1H, J_{AB} 8.8Hz, 7-H), 5.36 (2H, s, CH₂), 3.89 (3H, s, OMe), and 3.77 (3H, s, OMe).
- (11) Methyl N-[6-(3,5-Dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, m.p. 236-238°, δ_H (d₆-DMSO) 10.30 (1H, br.s, NH), 7.88 (1H, J_{AB} 8.8Hz, 8-H), 7.82 (1H, s, 3-H), 6.90 (1H, J_{AB} 8.8Hz, 7-H), 6.66 (2H, d, J_{0.9H} 0.9Hz, 2'-H and 6'-H), 6.46 (1H, t, J_{0.9H} 0.9Hz, 4'-H), 5.36 (2H, s, CH₂), 3.78 (6H, s, OMe) and 3.70 (3H, s, OMe).
- (12) Methyl N-[6-(3-methylbenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, m.p. 205-208°, Nmr δ_H (d₆-DMSO) 9.95 (1H, br.s, NH), 7.85 (1H, s, 3-H), 7.80 (1H, J_{AB} 8.8Hz, 8-H), 7.30 (3H, m, 2'-H, 4'-H and 6'-H), 7.15 (1H, m, 5'-H), 6.82 (1H, J_{AB} 8.8Hz, 7-H), 5.80 (2H, s, CH₂), 3.72 (3H, s, OMe) and 2.34 (3H, s, Me).
- (13) t-Butyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, m.p. 191.5-192.5°, Nmr δ_H (d₆-DMSO) 9.95 (1H, br.s, NH), 7.85 (1H, J_{AB} 8.8Hz, 8-H), 7.79 (1H, br.s, 3-H) 6.87 (1H, J_{AB} 8.8Hz, 7-H), 6.86 (2H, s, PhH), 5.25 (2H, s, CH₂), 3.79 (6H, s, OMe), 3.68 (3H, s, OMe) and 1.50 (9H, s, t-Bu).
- (14) Methyl N-[6-(3,4,5-trimethoxybenzylthio)imidazo[1,2-b]pyridazin-2-yl]carbamate, m.p. 221-223°, Nmr δ_H (d₆-DMSO) 10.51 (1H, br.s, NH), 8.11 (1H, s, 3-H), 7.87 (1H, J_{AB} 8.8Hz, 8-H), 7.17 (1H, J_{AB} 8.8Hz, 7-H), 6.88 (2H, s, PhH), 4.49 (2H, s, CH₂), 3.83 (6H, s, OMe) and 3.70 (3H, s, OMe).

(15) Methyl N-[6-(dimethylaminobenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, m.p. 200-203°, Nmr δ_H (d_6 -DMSO) 10.05 (1H, br.s, NH), 7.93 (1H, s, 3-H), 7.90 (1H, J_{AB} 8.8Hz, 8-H), 7.30 (1H, t, 5'-H), 6.95-6.80 (4H, m, 2'-H, 4'-H, 6'-H and 7-H), 5.40 (2H, s, CH_2), 3.78 (3H, s, MeO) and 2.98 (6H, s, NMe₂)

(16) Methyl N-[6-(3-Methoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate m.p. 184-189.5°, Nmr δ_H (CDCl₃) 10.55 (1H, br.s, NH), 8.02 (1H, br.s, 3-H), 7.75 (1H, J_{AB} 8.8Hz, 8-H), 7.32 (1H, dd, $J_{7.5}$ 7.5Hz, 5'-H), 7.07 (2H, m, ArH), 6.88 (1H, dd, $J_{7.5}$ and 2Hz, ArH), 6.70 (1H, J_{AB} 8.8Hz, 7-H), 5.34 (2H, s, CH_2), 3.88 and 3.83 (6H, s, OMe).

(17) Ethyl N-(6-benzyloxyimidazo[1,2-b]pyridazin-2-yl)carbamate, m.p. > 211° (decomp), Nmr δ_H (d_6 -DMSO) 10.25 (1H, br.s, NH), 7.87 (1H, J_{AB} 8.8Hz, 8-H), 7.72 (1H, s, 3-H), 7.57-7.37 (5H, m, Ph), 5.35 (2H, s, CH_2 Ar), 4.15 (2H, q, J_{6Hz} , CH_2CH_3) and 1.27 (3H, t, J_{6Hz} , CH_2CH_3).

(18) Methyl N-[6-n-butylthioimidazo[1,2-b]pyridazin-2-yl]carbamate, m.p. 170-171°, Nmr δ_H (d_6 -DMSO) 10.40 (1H, br.s, NH), 7.94 (1H, s, 3H), 7.76 (1H, J_{AB} 8.8Hz, 8-H), 7.06 (1H, J_{AB} 8.8Hz, 7-H), 3.72 (3H, s, OMe), 3.18 (2H, t, J_{6Hz} , CH_2S), 1.68 (2H, m, CH_2CH_2S), 1.44 (2H, m, $CH_2CH_2CH_2S$) and 0.93 (3H, t, J_{6Hz} , $CH_3CH_2CH_2S$).

(19) Methyl N-(6-benzylthioimidazo[1,2-b]pyridazin-2-yl)carbamate, m.p. 223-225° (decomp), Nmr δ_H (d_6 -DMSO) 10.42 (1H, br.s, NH), 7.99 (1H, s, 3-H), 7.77 (1H, J_{AB} 8.8Hz, 8-H), 7.52-7.20 (5H, m, Ph), 7.07 (1H, J_{AB} 8.8Hz, 7-H), 4.45 (2H, s, CH_2) and 3.68 (3H, s, OMe).

(20) Methyl N-[6-(3,5-dimethoxy-4-(methoxyethoxymethoxy)benzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, m.p. 149-150°, Nmr δ_H (CDCl₃) 9.58 (1H, br.s, NH), 8.02 (1H, br.s, 3-H), 7.75 (1H, J_{AB} 8.8Hz, 8-H), 6.75 (1H, J_{AB} 8.8Hz, 7-H), 6.70 (2H, s, 2'-H and 6'-H), 5.29 (2H, s, CH_2), 5.18 (2H, s, CH_2), 4.08-3.91 (2H, m, CH_2), 3.85 (9H, s, OMe), 3.6-3.45 (2H, m, CH_2) and 3.35 (3H, s, OMe).

(21) Methyl N-[6-(3-chlorobenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate m.p. 268-270°, Nmr δ_H (d_6 -DMSO) 10.32 (1H, br.s, NH), 7.87 (1H, J_{AB} 8.8Hz, 8-H), 7.83 (1H, s, 3-H), 7.61 (1H, s, 2'-H), 7.53-7.41 (3H, m, PhH), 6.91 (1H, J_{AB} 8.8Hz, 7-H), 5.38 (2H, s, CH_2) and 3.68 (3H, s, OMe).

(22) Methyl N-[6-(2-thienylmethyl)imidazo[1,2-b]pyridazin-2-yl]carbamate, m.p. 207-209°, Nmr δ_H (d_6 -DMSO) 10.38 (1H, br.s, NH), 7.85 (1H, s, 3-H), 7.82 (1H, J_{AB} 8.8Hz, 8-H), 7.58 (1H, d, 5'-H), 7.30 (1H, d, 3'-H), 7.05 (1H, t, 4'-H), 6.82 (1H, J_{AB} 8.8Hz, 7-H), 5.56 (2H, s, CH_2) and 3.66 (3H, s, OMe).

30 Example 23

2,2,2-Trifluoroethyl-N-[6(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazine-2-yl]carbamate

a) Ethyl 6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazine-2-carboxylate

Ethyl bromopyruvate (117g, 0.6 mol) was added to 3-amino-6-(3,4,5-trimethoxy)pyridazine (174.6g, 0.6mol) and 2,6-lutidine (62.4g, 0.6 mol) in dry DMF (600 ml) with stirring under N₂. The mixture was heated at 100° for 3h, cooled and concentrated in vacuo then treated with water and filtered to give a brown solid which was washed with water and ether. The solid was crystallised from DMF and water to give the title compound as a crystalline solid (88g), m.p. 159-163°, Nmr δ_H (CDCl₃) 8.31 (1H, s, 3H), 7.84 (1H, J_{AB} 8.8Hz, 8H), 6.82 (1H, J_{AB} 8.8Hz, 7H), 6.70 (2H, s, ArH), 5.30 (2H, s, CH_2 Ar), 4.45 (2H, q, J_{7Hz} , OCH_2CH_3), 3.88 (6H, s, OCH_3), 3.86 (3H, s, OCH_3) and 1.44 (3H, t, J_{7Hz} , CH_3).

b) 6(3,4,5-Trimethoxybenzyloxy)imidazo[1,2-b]pyridazine-2-carboxylic acid

The product of stage (a) (1.94g, 5mmol) was heated under reflux with stirring with sodium hydroxide solution (1ml, 10M, 10 mmol), water (9 ml) and methanol (5ml) for 20 min. The mixture was cooled and acidified with dilute hydrochloric acid and filtered to give a solid which was dried at 60° in vacuo to give the title compound as a powder (1.5g), m.p. 224-226° (decomp), Nmr δ_H (d_6 -DMSO) 8.56 (1H, s, 3H), 8.07 (1H, J_{AB} 8.8Hz, 8H), 7.05 (1H, J_{AB} 8.8Hz, 7H), 6.88 (2H, s, ArH), 5.29 (2H, s, CH_2 Ar), 3.82 (6H, s, OCH_3), 3.68 (3H, s, OCH_3) and 3.32 (1H, br.s, CO₂H).

c) 6-(3,4,5-Trimethoxybenzyloxy)imidazo[1,2-b]pyridazine-2-carboxylic acid azide

Oxalyl chloride (0.13 ml, 1.5 mmol) was added to the product of stage (b) (0.36g, 1 mmol) and pyridine (0.079g, 1 mmol) in dry benzene (5 ml) with stirring under N₂. The mixture was heated under reflux for 3h, cooled, and evaporated in vacuo to give a grey solid:

This solid was treated with dioxan (10 ml), water (10 ml) and sodium azide (excess) and stirred vigorously overnight at ambient temperature. The mixture was filtered and the solid dried in vacuo to give the title compound as a powder (0.29g), m.p. >139° (decomp), Nmr δ_H (CDCl₃) 8.35 (1H, s, 3H) 7.85 (1H, J_{AB} 8.8Hz, 8H), 6.85 (1H, J_{AB} 8.8Hz, 7H), 6.70 (2H, s, ArH), 5.31 (2H, s, CH₂Ar), 3.90 (6H, s, OCH₃) and 3.88- (3H, s, OCH₃).

d) 2,2,2-Trifluoroethyl-N-[6(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazine-2-yl]carbamate

The product of stage (c) (2.3g, 6mmol), 2,2,2-trifluoroethanol (ca-3ml) and toluene (60 ml) were heated with stirring under N₂ at reflux until t.l.c. showed complete reaction (ca 2h.).

The mixture was cooled overnight and filtered to give a solid which was washed with ether and dried to give the title compound as a powder (0.43g), m.p. 205-210° (decomp.) Nmr δ_H (d₆ DMSO) 10.81 (1H, br. s, NH), 7.88 (1H, J_{AB} 8.8Hz, 8H), 7.85 (1H, s, 3H), 6.90 (1H, J_{AB} 8Hz, 7H), 6.85 (2H, s, ArH), 5.25 (2H, s, CH₂Ar) 4.83 (2H, q, J_{9H} 9Hz, CH₂CF₃), 3.76 (6H, s, OCH₃) and 3.65 (3H, s, OCH₃).

Example 24

2-Hydroxyethyl-N-[6(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

A similar procedure was followed to that described in Example 23(d) except that the crude product was chromatographed on SiO₂ eluting with 5% methanol-chloroform with subsequent recrystallisation from DMF-water to yield the title compound as a powder, m.p. 193-5°, NMR δ_H (d₆ DMSO) 10.35 (1H, br. s, NH), 7.85 (1H, J_{AB} 8.8Hz, 8H), 7.83 (1H, s, 3H), 6.86 (1H, J_{AB} 8.8Hz, 3H), 6.84 (2H, s, ArH), 5.25 (2H, s, CH₂Ar), 4.82 (1H, t, J_{4H} 4Hz, OH), 4.15 (2H, m), 3.80 (6H, s, OCH₃) and 3.66 (5H, m, OCH₂ and OCH₃).

Example 25

2-(1-morpholino)ethyl-N-[6(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

A similar procedure was followed to that described in Example 23 (d) except that the crude product was chromatographed on SiO₂ eluting with 5% methanol-chloroform and boiled with a little ethanol to give the title compound as a powder, m.p. 161-162°, Nmr δ_H (d₆ DMSO) 10.30 (1H, br. s, NH), 7.88 (1H, s, 3H), 7.85 (1H, J_{AB} 8.8Hz 8H), 6.87 (1H, J_{AB} 8.8Hz, 7H), 6.85 (2H, s, ArH), 5.26 (2H, s, CH₂Ar), 4.22 (2H, t, J_{5H} 5Hz, CO.OCH₂ 3.80 (6H, s, OCH₃), 3.68 (3H, s, OCH₃), 3.58 (4H, m, CH₂OCH₂), 2.59 (2H, t, J_{5H} 5Hz, CO.OCH₂CH₂N) and 2.45 (4H, m, CH₂NCH₂).

Example 26

Methyl N-[N-Methyl-6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

Sodium hydride (1.26g, 60%, 31.5mMol) was added portionwise to a stirred suspension of methyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b] pyridazin-2-yl]carbamate (9.51g, 24.5 mMol) in DMEU (100ml) under N₂ at ambient temperature. The mixture was treated with iodomethane (4.9g, 2.15ml, 35mMol) and

after a further 1 hour the mixture was treated with molar equivalents of sodium hydride and iodomethane. After 2 hours the mixture was poured into water (100ml) and was filtered to give a white solid which was chromatographed on SiO₂ eluting with 2% methanol-chloroform. The product was recrystallised from DMF and water to yield the title compound as a white powder (8.29g), m.p. 177-178 °C, NMR δH (d₆ DMSO) 8.04(1H,s,3H), 7.96(1H,J_{AB},8.8Hz,8H), 6.92(1H,J_{AB},8.8Hz,7H), 6.86(2H,s, ArH), 5.25 (2H,s,CH₂), 3.79 (9H,s,OCH₃), 3.68(3H,s,CO.OCH₃) and 3.42(3H,s,NCH₃).

Example 27

Methyl N-[N-ethyl-6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]-carbamate

A similar procedure was followed as described in Example 26 to give the title compound as a white solid, m.p. 153-155 °C, NMR δH(d₆DMSO), 8.04(1H,s,3H), 7.96(1H,J_{AB},8.8Hz,8H), 6.92(1H,J_{AB},8.8Hz,7H), 6.86(2H,s,ArH), 5.25((2H,s,ArCH₂), 3.90(2H,q,CH₂CH₃), 3.78(9H,s,ArOCH₃), 3.66(3H,s,NCH₃) and 1.19-(3H,t,CH₂CH₃).

Example 28

2,3-Dihydroxypropyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

The product of Example 23(c) was reacted with solketal using a similar procedure to that described in Example 23(d) except that upon completion of the reaction between the acyl azide and solketal the crude mixture was evaporated in vacuo and then heated at 60-70 °C for 0.5 hours with dilute hydrochloric acid and ethanol. The reaction mixture was neutralised with sodium bicarbonate solution, evaporated in vacuo and chromatographed on SiO₂ eluting with 7% methanol-chloroform to give the title compound as a white solid, m.p. 175-176 °C, NMR δH(d₆DMSO) 10.28(1H,brs,NH), 7.88(1H,J_{AB} 8.8Hz,8H), 7.86(1H,s,3H), 6.87-(1H,J_{AB} 8.8Hz,7H), 6.85(2H,s,ArH), 5.28(2H,s,ArCH₂), 4.90(1H,d,J4Hz,2'-OH), 4.65(1H,t,J4Hz,1'-OH), 4.20-4.0(2H,m,CO.OCH₂), 3.80(6H,s,OCH₃), 3.80-3.70(1H,m,HO-CH), 3.69(3H,s,OCH₃) and 3.40-(2H,t,J4Hz,HOCH₂).

Example 29

2-Dimethylaminoethyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

The product of Example 23(c) was reacted with (2-dimethylamino)ethanol using a similar procedure to that described in Example 23(d) except that the crude product was chromatographed on SiO₂ eluting with 5% methanol-chloroform to give a solid which was washed with ethanol and dried to give the title compound as a white powder, m.p. 185-186 °C, NMR δH (d₆DMSO), 10.32(1H,brs,NH), 7.88-(1H,J_{AB},8.8Hz,8H), 7.85(1H,s,3H), 6.89(1H,J_{AB},8.8Hz, 7H), 6.85(2H,s,ArH), 5.77(2H,s,ArCH₂), 4.60(2H,t,J4Hz, CO.OCH₂), 3.80(6H,s,OCH₃), 3.69(3H,s,OCH₃), 2.50(2H,t,CH₂N) and 2.21(6H,s,NMe₂).

Example 30

Phenyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

The product of Example 23(c) was reacted with phenol using a similar procedure to that described in Example 23(d) except that the crude product was chromatographed on SiO₂ eluting with 5% methanol-chloroform to give a solid which was washed with acetonitrile and dried to give the title compound as a white powder, m.p. 210-213 °C, NMR δ H(CDCl₃) 10.12(1H,brs,NH), 8.05(1H,s,3H), 7.80(1H,J_{AB},8.8Hz,8H), 7.55-7.15(5H,m,Ph), 6.69(2H,s,ArH), 6.67(1H,J_{AB},8.8Hz,7H), 5.28(2H,s,ArCH₂) and 3.90(9H,s,OCH₃).

10 Example 313-Amino-6-(2-bromo-3,4,5-trimethoxybenzyloxy)pyridazine

15 a) 3-Amino-6-(3,4,5-trimethoxybenzyloxy)pyridazine (Intermediate 1, 2.91g, 10mMol) in acetic acid (20ml) was treated dropwise with a solution of bromine (1.59g, 10mMol) in acetic acid (2ml) over 5 minutes. After 0.5 hours, the mixture was filtered to give a cream solid which was suspended in water and basified with sodium hydroxide solution. The mixture was extracted with chloroform and the extracts were washed with water, dried (Na₂SO₄) and evaporated in vacuo to yield a cream solid which was recrystallised from 20 toluene to give the title compound (2.76g) as cream needles, m.p. 160-161 °C, NMR δ H(CDCl₃) 6.93-6.91(1H,s,ArH), 6.91(1H,J_{AB},8.8Hz,5H), 6.80(1H,J_{AB},8.8Hz,4H), 5.49(2H,s,CH₂), 4.95(2H, brs,NH₂), 3.91-3.90(3H,s,OCH₃), 3.90(3H,s,OCH₃) and 3.89(3H,s,OCH₃).

25 b) Methyl N-[6-(2-bromo-3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

A similar procedure was followed to that described in Examples 1-3 to give the title compound as a white powder, m.p. 218-219 °C, NMR δ H (CDCl₃) 9.45(1H,brs,NH), 8.03(1H,brs,3H), 7.75(1H,J_{AB},8.8Hz,8H), 6.94(1H,s,ArH), 6.75(1H,J_{AB},8.8Hz,7H), 5.40(2H,s,ArCH₂) and 3.96-3.86(12H,m,OCH₃).

Examples 32-35

35 The following compounds were prepared using a similar procedure to that described in Examples 1-3:

Example 32

40

Methyl N-[6-(2,3-dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

m.p. 210-211 °C, NMR δ H (DMSO) 10.35(1H,brs,NH), 7.86(1H, J_{AB},8.8Hz,8H), 7.84(1H,s,3H), 7.10-7.08(3H,s,PhH), 6.88(1H,J_{AB},8.8Hz,7H), 5.35(2H,s,CH₂), and 3.86,3.80 and 3.72(9H,s,OCH₃).

Example 33

50

Methyl N-[6-(3,5-dimethoxy-4-ethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

m.p. 190-193 °, NMR δ H (d₆ DMSO) 10.33(1H,brs,NH), 7.88(1H,J_{AB},8.8Hz,8H), 7.85(1H,s,3H), 6.88-6.85(1H,J_{AB},8.8Hz,7H), 6.85(2H,s,ArH), 5.77(2H,s,ArCH₂), 3.90(2H,q,J7Hz,CH₂CH₃), 3.80(6H,s, ArOCH₃), 3.69-3.67(3H,s,CO.OCH₃) and 1.24(3H,t,J7Hz,CH₂CH₃).

Example 345 Methyl N-[6-(2-t-butylbenzyloxy)imidazo [1,2-b]pyridazin-2-yl] carbamate

m.p. 220 - 223 ° δ H(DMSO) 9.95 (1H, brs, NH), 7.85 (1H, s, 3H), 7.8 (1H, J_{AB} 8Hz, 8H), 7.5(2H, m, ArH), 7.28 (2H, m, ArH), 6.8 (1H, J_{AB} 8Hz, 7H), 5.5 (2H, s, CH₂), 3.7(3H, s, OMe), 1.4(9H, s, Me₃).
(From Intermediate 22).

10

Example 35

15

Methyl N-[6-(2-ethylbenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

m.p. 190 - 191 ° δ H(DMSO) 9.95 (1H, brs, NH), 7.85(1H, s, 3H), 7.8(1H, J_{AB} 8Hz, 8H), 7.45 (1H, d, ArH), 7.3 (3H, m, ArH), 6.8 (1H, J_{AB} 8Hz, 7H) 5.4 (2H, s, O-CH₂), 3.7 (3H, s, OMe), 2.7 (2H, quad, CH₂), 1.2 (3H, t, Me).
(From Intermediate 23).

20

Example 36

25

n-Propyl N-[6-(2,5-dimethylbenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

m.p. 196 - 7 ° δ H(DMSO) 9.85 (1H, brs, NH), 7.85 (1H, s, 3H), 7.80 (1H, J_{AB} 8Hz, 8H), 7.25 (1H, s, 6' H), 7.1 (2H, 2d, 3' H and 4' H), 6.8 (1H, J_{AB} 8Hz, 7H), 5.35 (2H, s, OCH₂), 4.1 (2H, t, OCH₂), 2.3 (6H, 2s, 2 x ArMe), 1.7(2H, quad, CH₂), 0.95 (3H, t, Me).
(From n-propylchloroacetylcarbamate and Intermediate 24).

35

Example 3740 Methyl N-[6-(3,4,5-trimethylbenzyloxy)imidazo[2,1-b]pyridazin-2-yl]carbamate

m.p. 227 - 229 ° δ H(DMSO) 9.90 (1H, brs, NH), 7.85 (1H, s, 3H), 7.75 (1H, J_{AB} 8Hz, 8H), 7.15 (2H, s, ArH), 6.80 (1H, J_{AB} 8Hz, 7H), 5.25 (2H, s, OCH₂), 3.7 (3H, s, OMe), 2.28 (6H, s, 2 x ArMe), 2.15 (3H, s, ArMe).
(From Intermediate 25).

45

Example 38

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Methyl N-[6-(2-phenylbenzyloxy)imidazo[1,2-b]pyridazin-2-yl] carbamate

m.p. 203-204. δ H(DMSO) 9.92(1H,brs,NH), 7.75(1H, J_{AB} 8Hz,8H), 7.70(1H,s,3H) 7.4(9H,m,9ArH), 6.75-
55 (1H, J_{AB} 8Hz,7H), 5.3(2H,s,OCH₂), 3.7(3H,s,OCH₃).
(From Intermediate 26).

Example 395 Methyl N-[6-(3-diethylaminobenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate hydrochloride

m.p. 220 - 225° δ H(DMSO), 10.35 (1H, brs, NH), 7.9 (1H, J_{AB} 8Hz, 8H), 7.8 (1H, s, 3H), 7.6 (4H, m, 4 x ArH), 6.9 (1H, J_{AB} 8Hz, 7H), 5.4 (2H, s, CH₂O), 3.7 (3H, s, OMe) 3.5 (4H, brs, 2 x CH₂N), 1.05 (6H, t, 2 x Me).

10 (From Intermediate 27).

Example 40

15

Methyl N-[6-(3-methylaminobenzyloxy)imidazo[1,2-b]pyridazin-2-yl] carbamate hydrochloride

m.p. 213 - 215° (dec) δ H(DMSO), 10.4 (1H, brs, NH), 7.9 (1H, J_{AB} 8Hz, 8H), 7.85 (1H, s, 3H), 7.3 (4H, m, 4ArH), 6.9 (1H, J_{AB} 8Hz, 7H), 5.4 (2H, s, CH₂O), 3.7 (3H, s, OMe), 2.85 (3H, s, MeN).

20 (From Intermediate 28).

Example 41

25

Ethyl N-[6-(3-dimethylaminobenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

30 m.p. 204 - 8 δ H(DMSO), 9.95 (1H, brs, NH), 7.85 (1H, s, 3H), 7.80 (1H, J_{AB} 8Hz, 8H), 7.2 (1H, t, 5' H), 6.85 (1H, J_{AB} 8Hz, 7H), 6.75 (3H, m, 3ArH), 5.3 (2H, s, CH₂O), 4.2 (2H, quad, OCH₂), 2.9 (6H, s, Me₂N), 1.25 (3H, t, Me).

(From Intermediate 7).

35

Example 4240 Ethyl N-[6-(1-naphthylmethoxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

m.p. 240 - 245° δ H(DMSO), 10.0 (1H, brs, NH), 8.2 (1H, m, ArH), 8.05 (2H, m, 2ArH), 7.95 (1H, s, 3H), 7.90 (1H, J_{AB} 8Hz, 8H), 7.85 (1H, d, 2 H), 7.65 (3H, m, 3ArH), 6.90 (1H, J_{AB} 8Hz, 7H), 5.95 (2H, s, CH₂O), 4.25 (2H, quad, OCH₂), 1.35 (3H, t, Me).

45 (From Intermediate 3)

Example 43

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n-Propyl N-[6-(1-naphthylmethoxy)imidazo[1,2-b]pyridazin-2-yl] carbamate

55 m.p. 208 - 210° δ H(DMSO), 10.25 (1H, brs, NH), 8.15 (1H, m, ArH), 8.00 (2H, m, 2ArH), 7.90 (1H, s, 3H), 7.85 (1H, J_{AB} 8Hz, 8H), 7.75 (1H, d, 2' H), 7.60 (3H, m, 3ArH), 6.85 (1H, J_{AB} 8Hz, 7H), 5.8 (2H, s, OCH₂), 4.1 (2H, t, OCH₂), 1.65 (2H, m, CH₂), 0.9 (3H, t, Me).

(From Intermediate 3).

Example 445 Methyl N-[6-(3-methoxy-1-naphthylmethoxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

δ H(DMSO) 10.0 (1H, brs, NH), 8.1 (1H, d, ArH), 7.9 (2H, m, ArH + 3H), 7.85 (1H, J_{AB} 8Hz, 8H), 6.85 (1H, J_{AB} 8Hz, 7H), 5.8 (2H, s, CH₂O), 3.90 (3H, s, OMe), 3.7 (3H, s, OMe).
(From Intermediate 29).

10

Example 45

15

Methyl N-[6-[2-[3,4,5-trimethoxyphenyl]ethoxy]imidazo[1,2-b]pyridazin-2-yl]carbamate

m.p. 203 - 6° δ H(DMSO) 9.95 (1H, brs, NH), 7.80 (1H, s, 3H), 7.75 (1H, J_{AB} 8Hz, 8H), 6.8 (1H, J_{AB} 8Hz, 7H), 6.65 (2H, s, 2ArH), 4.5 (2H, t, CH₂O), 3.8 (6H, s, 3MeO, 5MeO), 3.7 (3H, s, OMe), 3.65 (3H, s, 4MeO),
20 3.0 (2H, t, CH₂).
(From Intermediate 30).

Example 46

25

Methyl N-6-(3,4,5-trimethoxyphenethyl)imidazo[1,2-b]pyridazin-2-ylcarbamate

30

a) 4-Oxo-6-(3,4,5-trimethoxyphenethyl)hex-5-enoic acid

A solution of laevulinic acid (50g, 0.43 mol) in water (200 ml) was added to a mixture of 3,4,5-trimethoxybenzaldehyde (85g, 0.43 mol) in ethanol (150 ml) and sodium hydroxide solution (5%, 700 ml).
35 The mixture was warmed with vigorous stirring until all the aldehyde had dissolved and was then poured onto ice (ca 2 Kg). It was then acidified to pH3 - 4 and left overnight. The crystalline material formed was filtered off, dried in vacuo and then recrystallised from ethanol to give pale yellow crystals (30.08g), m.p. 187 - 9°.

40 N.m.r. δ H(d₆-DMSO), 7.57 (1H, d, J_{A1B1} = 18.0Hz, CH), 7.08(2H, s, 2'H, 6'H), 6.91 (1H, d, J_{AB} = 18.0 Hz, CH), 3.83 (6H, s, 3'-MeO and 5' MeO), 3.70 (1H, s, 4' MeO), 3.33 (1H, br, m, unres, CO₂H), 2.92 (2H, t, J_{A2B2} = 7.0 Hz, CH₂) and 2.50 2H, t, J_{A2B2} = 7.0Hz, CH₂).

45 b) 4,5-dihydro-6-(3,4,5-trimethoxy- α -styryl) pyridazin-3(2H)-one

4-Oxo-6-(3,4,5-trimethoxyphenethyl)hex-5-enoic acid (20g, 0.068 mol) was dissolved in glacial acetic acid (240 ml) and then hydrazine hydrate (3.4g, 0.068 mol) was added. The mixture was heated under reflux for 2.5h, cooled and poured into water (ca 2l). After standing overnight, the crystals formed were
50 filtered at the pump and dried in vacuo to give the product (13.58 g). A portion (3.5g) was recrystallised from methanol and gave pale yellow crystals (3.18g), m.p. 173 - 5°.

N.m.r. δ H(CDCI₃), 8.91 (1H, brs, NH), 6.82 (2H, s, CH, CH), 6.70 (2H, s, CH, CH), 3.89 (6H, s, 3'-MeO and 5'-MeO), 3.87 (3H, s, 4 MeO), 2.82 (2H, t, J_{AB} = 9.0Hz) and 2.56 (2H, t, J_{AB} = 9.0Hz).

55

c) 4,5-Dihydro-6-(3,4,5-trimethoxyphenethyl)pyridazin-3(2H)-one

4,5-Dihydro-6-(3,4,5-trimethoxy- α -styryl)pyridazin-3(2H)-one (5g, 0.017 mol) was hydrogenated (85°, 10atm H₂) on glacial acetic acid (150 ml) in the presence of 10% Pd/C catalyst (0.25 g until the requisite uptake of hydrogen had occurred. The mixture was then filtered through Hyflo, and the filtrate evaporated in vacuo at 35°. The remaining traces of glacial acetic acid were removed by azeotrope with toluene and the brown solid (4.9g) purified further by silica gel chromatography, with 1% methanol/dichloromethane as the eluent. Removal of the solvent from the appropriate fractions gave the product as a white solid (3.04g), m.p. 116 - 117°.

N.m.r. δ H(CDCl₃), 8.46 (1H, s, br, NH), 6.43 (2H, s, 2'H, 6'H), 3.83 (6H, s, 3'MeO and 5'MeO), 3.81 (3H, s, 4'MeO), 2.84 (2H, t, J_{AB} = 7Hz, CH₂), 2.61 (2H, t, J_{AB} = 7Hz) and 1.95 (4H, m, part. res. CH₂, CH₂).

d) 6-(3,4,5-Trimethoxyphenethyl) pyridazin-3(2H)-one

4,5-Dihydro-6-(3,4,5-trimethoxyphenethyl) pyridazin-3(2H)-one (1.72g, 5.93 m mol) and selenium dioxide (0.98g, 8.83 m mol) was refluxed in ethanol (80 ml) for 4.5 days. More selenium dioxide (0.5g, 4.51 m mol) was added and the mixture was refluxed for a further 5 days. The mixture was filtered to remove selenium which had separated and the filtrate evaporated in vacuo to give a brown sticky solid (2.21g). This solid was subjected to flash chromatography on silica with 1 - 2% methanol-dichloromethane as the eluent. Combination of the appropriate fractions gave the product as a sandy-brown crystalline solid (1.43g), m.p. 122 - 4°.

N.m.r. δ H (CDCl₃) 11.64 (1H, brs, NH), 7.08 (1H, d, J_{AB} = 6Hz, HetCH), 6.89 (1H, d, J_{AB} = 6Hz, HetCH), 6.48 (2H, s, 2'H, 6'H), 3.83 (9H, 2s, 3'MeO and 5'MeO, 4'MeO) and 2.82 (4H, s, CH₂-CH₂).

e) 3-Chloro-6-(3,4,5-trimethoxyphenethyl) pyridazine

A mixture of 6-(3,4,5-Trimethoxyphenethyl)pyridazin-3(2H)-one (2.80g; 9.65 mmol) and phosphorus oxychloride (70 ml) was heated at 100° for 1h, cooled to room temperature and hydrolysed by careful, gradual addition to water over 3h, so that the temperature did not exceed 30°. The mixture was then basified to pH12 by the addition of sodium hydroxide solution (10N, 700 ml) and then left at 4° overnight. The precipitate was filtered at the pump, washed well with water to remove inorganic salts and the residue on the sinter taken up in dichloromethane. After drying (sodium sulphate), removal of the solvent gave a light-brown solid (2.84g) which was purified by 'flash' chromatography on silica, with 10% of ethyl acetate/dichloromethane as the eluent. Appropriate fractions were combined to give a white solid (2.16g), m.p. 105 - 106°.

N.m.r. δ H(CDCl₃) 7.38 (1H, d, J_{AB} = 9Hz, HetCH), 7.16 (1H, d, J_{AB} = 9Hz, HetCH), 6.37 (2H, s, 2'H, 6'H), 3.82 (9H, s, 3'MeO, 4'MeO and 5'MeO), 3.37 (2H, t, J_{A2B2} = 9H, CH₂), and 3.04 (2H, t, J_{A2B2} = 9HzCH₂).

f) 3-Amino-6-(3,4,5-trimethoxyphenethyl) pyridazine

3-Chloro-6-(3,4,5-trimethoxyphenethyl)pyridazine (1.97g, 6.38mol) in methanolic ammonia (saturated, 800ml) was heated in a stainless steel autoclave at 150° for 65h and then allowed to cool. The mixture was then evaporated, in vacuo to give a dark-brown sticky solid (2.84g), which was subjected to flash chromatography on silica with 3% methanol/dichloromethane as the eluent. Combination of the relevant fractions afforded the product as a white solid (0.56g), m.p. 130 - 132°.

N.m.r. δ H(CDCl₃) 6.96 (1H, d, J_{AB} = 9.0Hz, HetCH), 6.67 (1H, br, d, J_{AB} = 9.0Hz, HetCH), 6.42 (2H, s, 2'H, 6'H), 4.74 and 1.98 (2H, brs, -NH₂), 3.83 (9H, s, 3'MeO, 4'MeO 5'MeO), 3.13 (2H, part res m., CH₂) and 3.01 (2H part res. m., CH₂).

g) Methyl N-6-(3,4,5-trimethoxyphenethyl)imidazo [1,2-b-] pyridazin-2-yl carbamate

3-Amino-6-(3,4,5-trimethoxyphenethyl) pyridazine (0.50g, 1.73mmol) and methyl N-chloroacetylcarbamate (0.26g; 1.74mmol) were heated in dry hexamethylphosphoramide (distilled from CaH_2 in vacuo, 15ml) with stirring for 4h at 100°C under nitrogen. The mixture was then cooled, poured into water (150ml), whereupon a precipitate formed. After standing overnight the precipitate was filtered off and dried in vacuo to yield a cream-coloured crystalline solid (0.53g). This was purified further by flash chromatography (silica, 1-2% methanol/dichloromethane as eluent) and crystallisation from ethyl acetate to give off-white crystals (0.18g), m.p. $175-6^\circ$.

N.M.R. $\delta\text{H}(\text{CDCl}_3)$ 10.17 (1H, br.s, NH), 8.18 (1H, br.s, Het 3-H); 7.77 (1H, d, $J_{\text{AB}} = 10\text{Hz}$, Het CH), 6.85 (1H, d, $J_{\text{AB}} = 10\text{Hz}$, HetCH), 6.42 (2H, s, 2'-H, 6'-H), 3.88 (3H, s, CO_2Me) and 3.82 (9H, s, 3-MeO, 4'-MeO, 5'-MeO), 3.12 (2H, part.res.m, CH_2) and 3.02 (2H, part.res.m, CH_2).

Example 47

Methyl N-6-(3,4,5-trimethoxy- α -styryl)imidazo[1,2-b]pyridazin-2-ylcarbamatea) 6-(3,4,5-trimethoxy- α -styryl)pyridazin-3(2H)-one

The compound of Example 46(b) (10.0g, 34.4mmol) and selenium dioxide (10g, 90.1mmol) were heated under reflux in ethanol (300ml) for 80h. A further charge of selenium dioxide (10g) was added and the reflux continued for a further 40h. The reaction mixture was then filtered through 'Hyflo', evaporated and the residue dried in vacuo to give a dark-brown sticky solid (14.48g). This was then chromatographed on silica with 1-2% methanol/dichloromethane. Combination of the appropriate fractions, followed by crystallisation from methanol afforded the product as a sandy-brown solid (5.57g), m.p. $194-196^\circ\text{C}$.

N.M.R. $\delta\text{H}(\text{CDCl}_3)$ 11.95 (1H, br.s, NH), 7.66 (1H, d, $J_{\text{A}_1\text{B}_1} = 10\text{Hz}$, Het CH), 7.10 (1H, d, $J_{\text{A}_2\text{B}_2} = 18\text{Hz}$, CH), 7.01 (1H, d, $J_{\text{A}_1\text{B}_1} = 10\text{Hz}$, HetCH), 6.92 (1H, d, $J_{\text{A}_2\text{B}_2} = 18\text{Hz}$, CH), 6.74 (2H, s, 2'-H, 6'-H), 3.91 (6H, s, 3-MeO, 5-MeO) and 3.88 (3H, 4-MeO).

b) 3-Chloro-6-(3,4,5-trimethoxy- α -styryl)pyridazine

6-(3,4,5-trimethoxy- α -styryl)pyridazin-3(2H)-one (5.3g, 0.018mol) in phosphorus oxychloride (150ml) was heated at 100° for 1.25h. The mixture was then added to water (3l) over 2h, keeping the temperature in the range $10-30^\circ\text{C}$. The mixture was then carefully basified to pH10 with sodium hydroxide solution (10N, 1.31). After standing overnight, the precipitate was filtered off and dried in vacuo to give the product as a sand-brown solid (6.24g). A portion recrystallised from ethanol had m.p. $162-163.5^\circ\text{C}$.

N.m.r. $\delta\text{H}(\text{CDCl}_3)$ 7.64 (1H, d, $J_{\text{A}_1\text{B}_1} = 10\text{Hz}$, Het CH), 7.54 (1H, d, $J_{\text{A}_2\text{B}_2} = 18\text{Hz}$, CH), 7.48 (1H, d, $J_{\text{A}_1\text{B}_1} = 10\text{Hz}$, Het CH), 7.27 (1H, d, $J_{\text{A}_2\text{B}_2} = 18\text{Hz}$, CH), 6.82 (2H, s, 2'-H, 6'-H), 3.92 (6H, s, 3-MeO and 5-MeO) and 3.88 (3H, s, 4-MeO).

(c) 3-Amino-6-(trimethoxy- α -styryl)pyridazine

3-Chloro-6-(3,4,5-trimethoxy- α -styryl)pyridazine (5.5g, 17.1mmol) in methanolic ammonia (saturated, 800ml) was heated in a stainless steel autoclave at 150°C for 100h and then allowed to cool. Removal of the solvent and chromatography on silica (2% methanol/dichloromethane) afforded the product as a light-brown solid (1.58g), m.p. $139-142^\circ$.

N.m.r. $\delta\text{H}(\text{CDCl}_3)$ 7.49 (1H, d, $J_{\text{A}_1\text{B}_1} = 10\text{Hz}$, CH), 7.24 (2H, 2 x superimposed d, $J_{\text{A}_1\text{B}_1} \cdot J_{\text{A}_2\text{B}_2} = 10\text{Hz}$, 2xCH), 6.75 (3H, d superimposed on s, $J_{\text{A}_2\text{B}_2} = 10\text{Hz}$, CH, 2'-H, 6'-H) 4.85 (2H, br.s, NH_2), 3.92 (6H, s, 3-MeO and 5-MeO) and 3.87 (3H, s, 4-MeO).

(d) Methyl N-6-(3,4,5-trimethoxy- α -styryl)imidazo[1,2-b]pyridazin-2-yl carbamate

3-Amino-6-(3,4,5-trimethoxy- α -styryl)pyridazine (1.36g, 4.72 mmol) and methyl N-chloroacetylcarbamate (0.68g, 4.49 mol) were heated in dry hexamethylphosphoramide (distilled from CaH_2 in vacuo 30 ml) with stirring for 4h at 100°. The mixture was then cooled and poured into water (40 ml). The precipitate which formed was filtered off and dried in vacuo to give a yellow-brown solid (1.0g). This was chromatographed on silica to give the product as a pale yellow solid (0.4g), m.p. 217-9°.

N.m.r. δ h(d_6 -DMSO) 10.49(1H, br.s, NH), 7.99(1H, s, Het 3-H), 7.94(2H, d, $J_{A_1B_1}$ = 10Hz, HetCH), 7.60-(2H, d, $J_{A_2B_2}$ = 18Hz, CH), 7.58(2H, d, $J_{A_1B_1}$ = 10Hz, HetCH), 7.28(2H, d, $J_{A_2B_2}$ = 18Hz, CH), 7.04-(2H, s, 2', 6' H), 3.87(6H, s, 3'-MeO and 5'-MeO), [3.72(3H, s) and 3.70(2H, s)] (CO₂Me and 4'-MeO).

Example 48

15

Methyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

6-(3,4,5-Trimethoxybenzyloxy)imidazo[1,2-b]pyridazine-2-carboxylic acid azide (Example 23C) (1.0g, 2.6mmol) was heated under reflux for 24h in toluene (20ml) and methanol (ca 1.5ml). The mixture was cooled and evaporated in vacuo to give a yellow solid which was recrystallised from DMF and water to yield the title product (1.05g), mp. 213-215° and NMR identical to the product of Example 1.

25 Example 49Methyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate

30

a) 2-Amino-6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazine trifluoroacetate.

35 t-Butyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate (Example 13, 0.43g, 1mmol) was dissolved in dichloromethane (2ml) and treated with trifluoroacetic acid (1ml). After 2h at ambient temperature the mixture was evaporated in vacuo to give a brown oil which was triturated with diethyl ether to give the title compound (0.25g) as a cream solid, m.p. 150-157°, NMR δ _H (DMSO) 8.0 (1H, J_{AB} 8.8Hz, 8H), 7.48(1H, s, 3H), 7.16(1H, J_{AB} 8.8Hz, 7H), 6.44(2H, s, CH₂), 4.5(brs, NH₃), 3.89(6H, s, OMe) and 3.75(3H, s, OMe).

40

b) Methyl N-6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazine-2-yl]carbamate.

45 The product of stage (a) (1.0g, 3.03 mmol) was suspended in dichloromethane and shaken with dilute sodium hydroxide solution. The organic phase was dried (Na₂SO₄) and evaporated to give a brown oil which was dissolved in dichloromethane and treated, with stirring, with triethylamine (0.42ml, 3.03mmol), methyl chloroformate (0.23ml, 3.03mmol) and 4-dimethylaminopyridine (18mg, 0.3mmol). The mixture was stirred at ambient temperature for 17h then heated under reflux for 2h and evaporated in vacuo. The resulting solid was partitioned between chloroform and water, the organic phase was separated, dried (Na₂SO₄) and evaporated to give a solid which was chromatographed on SiO₂ eluting with 2% methanol-chloroform. The product was recrystallised from DMF-H₂O to give the title compound (0.27g), mp. 210-212°, NMR identical to the product of Example 1.

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Examples 50-52

The following compounds were prepared using a similar procedure to that described in Examples 1-3:-

Example 505 Methyl N-[6-(2,5-Dimethylbenzyloxy)imidazo[1,2-b]pyridazin-2-yl] carbamate

mp. 208-209° Nmr δ H (d_6 -DMSO), 10.05(1H, br.s, NH), 7.95 (1H, J_{AB} 8.8Hz, 8H), 7.85(1H,s,3-H), 7.35-(1H,s,6'-H), 7.20(2H, J_{AB} 8.8 Hz, 7H + d, 3' or 4'-H), 6.90(1H,d,3' or 4'-H), 5.90(2H,s,CH₂), 3.80(3H,s,OMe), 2.4(3H,s,Me), 2.35(3H,s,Me).

10 (From Intermediate 24).

Example 51

15

Methyl N-[6-(2-pyridylmethoxy)imidazo [1,2-b] pyridazin-2-yl] carbamate

mp. 231-233° (dec) Nmr δ H (d_6 -DMSO), 9.95(1H, br.s,NH), 8.55(1H,d,6'-H), 7.85(3H,m,8-H + 3-H + 5'-H), 7.55(1H,d,3'-H), 7.35(1H,m,4'-H), 6.90(1H, J_{AB} 8.8Hz, 7-H), 5.45(2H,s,CH₂), 3.70(3H,s,OMe).
 20 (From Intermediate 31).

Example 52

25

Methyl N-[6-(2-furfuryloxy)imidazo [1,2-b] pyridazin-2-yl] carbamate

30 mp. 220-224° Nmr δ H (d_6 -DMSO), 10.05(1H, br.s, NH), 7.95(1H,s,3-H), 7.90(1H, J_{AB} 8.8Hz, 8-H), 7.75-(1H,brs,5'-H), 6.90(1H, J_{AB} 8.8Hz, 7-H), 6.75(1H,d,4'-H), 6.55(1H,br.s,3'-H), 5.45(2H,s,CH₂), 3.80(3H,s,OMe).
 (From Intermediate 32).

35 Biological Test Results40 A) Tubulin Polymerisation AssayMATERIALS and METHODS

45

1. Preparation of tubulin

50

a) Fresh horse brain -

55 b) Buffers:

BBG	BB	BB2G	
100mM 2mM 1mM 4M 2mM	MES*/NaOH EGTA* MgSO ₄ glycerol dithioerythritol	As BBG but without glycerol	As BBG but with 8M glycerol and 1mM GTP*
pH 6.9 at 23 ° C. * MES = 2(N-morpholino) ethane sulphonic acid EGTA = ethylene glycol bis (β-aminoethyl ether)N,N,N',N'-tetraacetic acid GTP = guanosine triphosphate			

All manipulations are performed at 4 ° C unless otherwise specified. The horse brain is washed in ice-cold BBG buffer and superficial meninges and blood vessels removed. After weighing, cerebral cortices are chopped, homogenised in 75ml BBG buffer/100g brain, centrifuged at 6500g for 15 min and after removal of supernatant, re-centrifuged at 100,000g for 75 min. The volume of the supernatant (Vml) is measured and V/10 ml 10mM GTP (Li salt) in H₂O added. The mixture is incubated in sealed centrifuge tubes (30 min, 34 ° C) in a shaking water bath to polymerise the tubulin. After polymerisation the tubes are balanced and centrifuged at 100,000g, (1h at 27 ° C) in a pre-warmed rotor. The high-speed pellet is resuspended in V/4 ml BB buffer and the preparation stirred on ice for 30 min and centrifuged at 100,000g (1h at 4 ° C) to remove the cold-stable microtubules. An equal volume of BB2G buffer is added to the supernatant which is frozen rapidly in 5ml samples in plastic weighing dishes floated on a solid CO₂/ethanol slurry, and stored overnight at -80 ° C. After ca. 18 hours the frozen samples of tubulin are thawed, 10mM GTP in H₂O added to give a final concentration of 1mM, and the new volume (Wml), is measured. The polymerisation/depolymerisation cycle is repeated exactly as above but substituting W for V to give twice-cycled tubulin.

2. Turbidimetric assay of tubulin polymerisation

Apparatus: recording spectrophotometer with a 6-position, thermostatted cuvette holder; full scale deflection = 0.2 absorbance units.

In a 1ml spectrophotometer cuvette are mixed 100μl 10mM GTP (Li salt) made up in BB buffer, 10μl H₂O or DMSO - depending on selected drug solvent, BB buffer and tubulin preparation such that the final increase in A_{350nm} is 0.15 units after 16 mins (approx. 100μl of tubulin prep. or 2.5 mg protein) in a final volume of 1ml at 37 ° C. All reagents are stored on ice.

Polymerisation is initiated by raising the temperature to 37 ° C and the increase in A_{350nm} of triplicate samples against a reference cuvette is recorded. The reference sample includes a similar incubation mixture either without tubulin or with the addition of 1 mM Ca²⁺. The increase over initial A_{350nm} 10 min after the completion of lag phase (control polymerisation is 80% complete within this time) is calculated and expressed as a percentage of the control value, for a range of drug concentrations. The drug concentration required to give a 50% change (IC₅₀) in the control value is determined.

Results

Table 1

Compound of Ex. No	Total tubulin polymerisation IC ₅₀ (μ m)
1	0.42
2	0.14
3	0.41
4	0.37
5	0.49
7	0.52
8	0.23
9	0.89
11	4.24
12	1.21

B) P338D₁ Colony-forming Assay

Method

In this assay, cells from an in vitro-adapted line of the mouse lymphoid neoplasm, P388 are first exposed to serially diluted concentrations of test compound over a 24 hour period in culture. Thereafter, the ability of such treated cells to form discrete colonies over a 14 day period after resuspension in a semi-solid drug-free medium is determined.

Initially cells in log growth are plated into individual 25cm² tissue culture flasks each containing a final volume of 5 mls of Hepes buffered RPMI 1640 culture medium supplemented with 10 percent foetal calf serum, antibiotics and test compound. All compounds are formulated initially at appropriate concentrations in DMSO, 25 microlitres of which is then added to each flask. All compounds are evaluated at concentrations ranging serially in four fold decrements from a top concentration some four fold greater than that already known to inhibit the proliferation of these cells by about 80 to 90 percent in the primary proliferative assay.

After 24 hrs exposure to the test compound the cells are counted and a known number of live cells transferred to a 15 ml centrifuge tube to which 4 mls of a 0.25 percent low temperature gelling agarose solution in complete RPMI tissue culture medium is then added. After 13 days incubation at 37° C, 1ml of 1 % p-Iodonitrotetrazolium violet is added to the top of each tube and allowed to permeate through the agarose for a further 24 to 48 hrs. This dye is metabolised by living cells to produce an insoluble red crystalline product which facilitates counting of the colonies. Samples are taken from each tube and the number of colonies containing a minimum of 50 cells is determined. The concentration of compound necessary to inhibit colony formation by 50 percent relative to that of control cells incubated under identical conditions but in the absence of the test compound is determined.

Results

Table 2

P388 D ₁ Colony-forming Assay	
Compound of Example No.	IC ₅₀ (M)
1	1.32×10^{-8}
2	5.16×10^{-10}
3	2.15×10^{-9}
4	5.12×10^{-9}
5	1.26×10^{-8}
7	6.34×10^{-9}
8	2.93×10^{-9}
11	4.10×10^{-8}

C. Lymphocytic Leukemia P388/O Test

Method

CD2-F₁ mice, of the same sex, weighing within a 3 gram range surrounding 20 g, are used for this test. Control and test animals are injected intraperitoneally with a suspension of 10^6 viable P388/O tumour cells on day 0. In each test several dose levels which bracket the LD₂₀ for the compound are evaluated; each dose level group contains 6 animals. The test compounds are prepared either in physiologic saline containing 0.05% Tween 80 or distilled water containing 5% dextrose and are administered intraperitoneally on days 1, 5 and 9 relative to tumour implant. Doses are on a mg/kg basis according to individual animals' body weights. The day of death for each animal is recorded and the median day of death identified for each group. The difference between the median survival time for treated and control groups is expressed as a percentage increase in life span (%ILS).

Results

Table 3

Lymphocytic Leukaemia P388/0 Test				
Compound of Example No.	Dose(mg/kg)	%ILS	30 Day survivors	60 Day survivors
1	10	300	6/6	2/6
2	7.3	31		
3	50	136		
4	20	44		
5	150	61		
7	5	111		
8	10	44		
9	200	180		
11	675	155	1/6	0/6
12	675	170		
26	300	263		
32	750	280		
33	200	240		1/6
				3/6 (Day 51)

D LD₂₀ (Mouse)Method

Test compounds are prepared as described for the lymphocytic leukemia P388/0 test (C) and administered intraperitoneally at various dose levels to groups of 6 CD2-F₁ mice, of the same sex, weighing 20±3g, on days 1, 5 and 9. The mice are observed for up to 14 days (from day 1), the number of deaths in each group recorded and the LD₂₀ determined.

Results

Table 4

Compound of Example No	LD ₂₀ (mg/kg)
1	20-30
2	5
3	200
4	20
5	140
7	15
8	15
9	450
11	>450
12	>450
26	450
31	165
32	>450

E. Activity against drug-resistant tumours

Using a similar procedure to the Lymphocytic Leukaemia P388/0 test, the compound of Example 1 was evaluated against P388/0 tumours which had been made resistant to the following standard, clinically used anti-tumour agents:

- bis-chloronitrosourea (BCNU)
- cytophosphamide (CPA)
- adriamycin (ADR)
- actinomycin D (ActD)
- methotrexate (MTX)
- 5-fluorouracil (5FU)
- Cis-platinum (Cis-Pt)
- Vincristine (VCR)
- Amsacrine (AMSA)

Results

Table 5

In vivo activity of the Compound of Example 1 against drug resistant tumours				
Tumour/Resistance	Compound	Optimum Dose (mg/kg)	%ILS	60 Day Survivors
P388/BCNU	Ex.1	7.5	+131	0/6
	BCNU	2.0	+36	0/6
P388/Cis-Pt	Ex.1	10.0	+50	1/6
	Cis-Pt	5.3	+21	0/6
P388/AMSA	Ex.1	5.0	+134	4/6 (day 31)
P388/ADR	Ex.1	10.0	+90	0/6
	ADR	4.5	+27	0/6
P388/MTX	Ex.1	7.5	+100	1/6
	MTX	3.0	+15	0/6
P388/ActD	Ex.1	12.5	+109	1/6
	ActD	0.5	+27	0/6
P388/CPA	Ex.1	12.5	+150	1/6
	CPA	265.0	+55	0/6
P388/VCR	Ex.1	12.5	+145	3/6
	VCR	1.5	+36	0/6
P388/5FU	Ex.1	10.0	+92	0/6
	5FU	20.0	+71	0/6

F. In Vito Activity against Human Tumour Cell LinesMethod

Cells from the human tumour cell lines DLD-1, HCT-116, WiDr and A549 are exposed to serially diluted concentrations of test compounds over a 96 hour period in culture. The ability of such cells to proliferate over the test period is determined.

Cells in log growth are plated into 96 well multiwell tissue culture dishes in 100µl/well of RPMI 1640 culture medium supplemented with 10% foetal calf serum, antibiotics and test compound. All compounds are formulated initially at appropriate concentrations in DMSO, the final concentrations in this solvent being

twenty times that required in the plate. A final 1 in 10 dilution in complete medium is then made before adding 100µl to each well of the plate. All compounds are evaluated at concentrations ranging serially in four fold decrements from a top concentration some four fold greater than that already known to inhibit the proliferation of cells from the mouse lymphoid neoplasm, P388D1 by about 80 to 90 percent in a primary proliferative assay.

After 96 hours the proliferation of cells exposed to test compound is compared with control untreated cells by one of two methods:-

a) Culture supernatants are aspirated and cells fixed and stained by adding a solution of methylene blue (5g per litre of 50% ethanol:water, 100µl/well). After 30 minutes at room temperature unbound stain is washed off by immersing plates in water. Stained cells are solubilised overnight using 1% Sarkosyl (Sigma) in phosphate-buffered saline (100µl/well). Absorbances are read by an ELISA plate spectrophotometer at a wavelength of 620nm. The IC₅₀ is defined as that concentration of drug which decreases absorbance to 50% of that in control (drug-free) cultures. This method is used for the DLD-1 cell line.

b) 20µl of MTT (5mg/ml in PBS) is added to each well. After an incubation period of 4 hours the medium from each well is aspirated and replaced with 200µl DMSO to dissolve the formazan crystals formed. Absorbances are read by an ELISA plate spectrophotometer at a wavelength of 540nm. The IC₅₀ is defined as that concentration of drug which decreases absorbance to 50% of that in control (drug-free) cultures. This method is used for the WiDr, HCT-116 and A549 cell lines.

Table 6

In Vitro Activity against human tumour cell lines				
Compound of Example No	DLD-1 ^(a)	WiDr ^(b)	IC ₅₀ (µM) × 10 ⁻³ HCT-116 ^(b)	A549 ^(b)
1	11.60	30.00	9.20	23.97
2	2.90	4.57	2.80	3.42
3	1.35	0.92	1.91	1.92
4	6.63	10.98	5.45	20.81
5	7.34	3.65	3.30	4.36
7	5.92	19.70	8.25	22.40
8	8.82	41.00	20.52	38.96

G. In vivo activity of the compound of Example 1 against murine tumours

Using a similar procedure to the Lymphocytic Leukaemia P388/0 test the compound of Example 1 was evaluated against the murine tumours B16, L1210 and M5076. A suspension of 10⁶ tumour cells is implanted intraperitoneally into control and test animals on day zero. B16 tumour cells are administered intraperitoneally as a 1:10 Brei of cells on day zero. The test compound is administered intraperitoneally on days 1, 5 and 9. For the B16 and M5076 tests there are 10 mice per treated group and for L1210 there are 6 mice per treated group. The day of death for each animal is recorded and the %ILS (percentage increase in life-span) calculated. The results are given in Table 7.

Table 7

In Vivo Activity against murine tumours			
Tumour	Dose (mg/kg)	Mean % ILS (± SEM)	No of expts
M5076	5	28	1
L1210	10	134 (±72)	2
B16	5	69 (±4)	3

Formulation ExamplesA. TABLET

5

Compound of Formula I (as hydrochloride) 100.0 mg
 Pregelatinised Corn Starch 60.0 mg
 10 Sodium Starch Glycollate 20.0 mg
 Magnesium Stearate 4.0 mg

The Compound of formula (I) is finely ground and intimately mixed with the powdered excipients, pregelatinised corn starch and sodium starch glycollate. The powders are wetted with purified water to form granules. The granules are dried and mixed with the magnesium stearate. The formulation is then
 15 compressed into tablets weighing approximately 184 mg each.

B. TABLET

20

Compound of formula (I) 100.0 mg
 Sodium Starch Glycollate 20.0 mg
 Lactose 83.8 mg
 25 Magnesium Stearate 4.2 mg
 Polyvinylpyrrolidone 14.0 mg

The Compound of formula (I) is finely ground and intimately mixed with the powdered excipients, sodium starch glycollate and lactose. The powders are wetted with a solution of polyvinylpyrrolidone dissolved in purified water and denatured alcohol to form granules. The granules are dried and mixed with
 30 the magnesium stearate. The formulation is then compressed into tablets weighing approximately 222 mg each.

C. CAPSULES

35

Compound of formula (I) 100.0 mg
 Corn Starch 50.0 mg
 40 Magnesium Stearate 3.0 mg

The finely divided compound of formula (I) is mixed with powdered corn starch. The dried powder is mixed with magnesium stearate and filled into hard-shell gelatin capsules.

45

D. SUSPENSION

Compound of formula (I) 100.0 mg
 50 Dispersible Cellulose 100.0 mg
 Glycerin 500.0 mg
 Sucrose 3,500.0 mg
 Flavouring Agent q.s.
 Colouring Agent q.s.
 55 Preserving Agent 0.1%
 Purified Water q.s. to 5.0 ml

The compound of formula (I) is suspended in the glycerin and a portion of the purified water. The sucrose and preserving agent are dissolved in another portion of hot purified water, and then the colouring

agent is added and dissolved, followed by the dispersible cellulose. The two preparations are mixed and cooled before the flavouring agent is added. Purified water is added to final volume. The resulting suspension is thoroughly mixed.

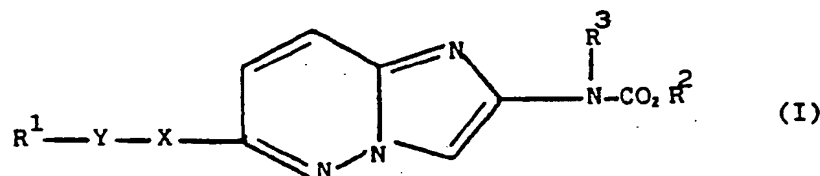
E. IV INJECTION

- 10 Compound of formula (I) 5.0 mg
 Hydrochloric Acid as needed for pH adjustment
 Water for Injections q.s. to 10 ml

The compound of formula (I) is added to a portion of the Water for Injections. The pH is adjusted with hydrochloric acid to dissolve the compound. Water for Injections is added to final volume and solution is complete after thorough mixing. The solution is sterilised by filtration through a 0.22 micrometer membrane filter and aseptically filled into sterile 10 ml ampoules or vials.

Claims

20 A compound of general formula (I)



30 wherein

R¹ represents an optionally substituted carbocyclic aryl group having 6 or 10 ring members and containing at least one aromatic ring, an optionally substituted heterocyclic aryl group having 5 to 10 ring members, or an optionally substituted C₁-₁₀alkyl, C₂-₁₀alkenyl, C₃-₁₀cycloalkyl or C₃-₁₀cycloalkenyl group;

35 R² represents an optionally substituted C₁-₁₀alkyl, C₂-₁₀alkenyl, C₂-₁₀alkynyl, C₃-₁₀cycloalkyl or C₃-₁₀cycloalkenyl group, an optionally substituted carbocyclic aryl group having 6 or 10 ring members and containing at least one aromatic ring, an optionally substituted heterocyclic group having from 5 to 10 ring members, or an optionally substituted aryl(C₁-₄)alkyl group wherein the aryl portion is a carbocyclic or heterocyclic aryl group as hereinbefore defined;

40 R³ represents a hydrogen atom or a C₁-₄alkyl group;

and either

X represents an oxygen or sulphur atom, a group -CH₂- or a group NR⁴ where R⁴ represents a hydrogen atom or a C₁-₄alkyl group; and

Y represents a group -CH₂- or -CH₂CH₂-

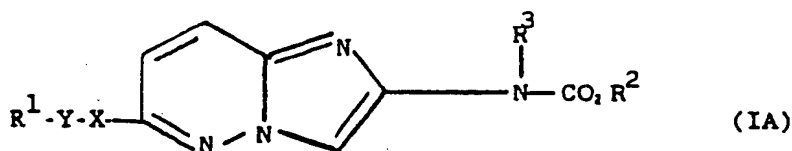
45 or

X-Y together represent the group

-CH=CH-;

and salts and physiologically functional derivatives thereof.

2. A compound of formula (IA)



wherein

- R¹ represents an optionally substituted carbocyclic aryl group containing 6 or 10 ring members, an optionally substituted heterocyclic aryl group containing from 5 to 7 atoms in the ring, at least one of which is a heteroatom, the heterocyclic ring optionally being fused to a phenyl ring, or an optionally substituted C₁₋₁₀alkyl C₂₋₁₀alkenyl, C₃₋₁₀cycloalkyl or C₃₋₁₀cycloalkenyl group;
- 5 R² represents an optionally substituted C₁₋₁₀alkyl, C₂₋₁₀alkenyl, C₂₋₁₀alkynyl or C₃₋₁₀cycloalkyl group, a carbocyclic aryl group containing 6 or 10 ring members, an optionally substituted heterocyclic aryl group containing from 5 to 7 atoms in the ring at least one of which is a heteroatom, the heterocyclic ring optionally being fused to a phenyl ring, or an aralkyl group;
- R³ represents a hydrogen atom or a C₁₋₄alkyl group;
- 10 and either X represents an oxygen or sulphur atom, a group -CH₂-, or a group NR⁴ where R⁴ represents a hydrogen atom or a C₁₋₄alkyl group and Y represents a group -CH₂-, or X-Y together represent the group -CH=CH-; and salts thereof.

3. A compound as claimed in claim 1 or claim 2 wherein R¹ represents an optionally substituted phenyl or naphthyl group, an optionally substituted 5- or 6- membered heterocyclic aryl group containing from 1 to 15 4 heteroatoms selected from nitrogen, oxygen, or sulphur, or a C₃₋₆alkyl group.

4. A compound as claimed in any of claims 1 to 3 wherein R² represents a phenyl group or an optionally substituted C₁₋₄alkyl group.

5. A compound as claimed in any of claims 1 to 4 wherein R³ represents hydrogen or methyl.

6. A compound as claimed in any of claims 1 to 5 wherein Y represents -CH₂-, X represents an oxygen 20 or sulphur atom or -CH₂- or the group Y-X represents -CH=CH-.

7. A compound selected from the group comprising:

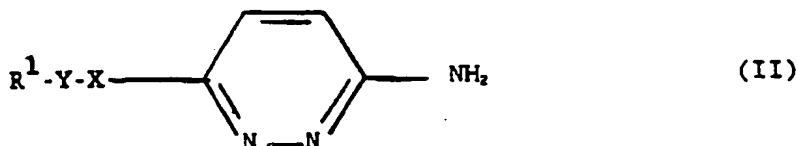
methyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
 methyl N-[6-(3,5-dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
 methyl N-[6-(2,5-dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
 25 methyl N-[6-(1-naphthylmethyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
 methyl N-[6-(3-methylbenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
 methyl N-[6-(2,3-dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
 methyl N-[6-(2,5-dimethylbenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
 ethyl N-[6-(2,5-dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
 30 ethyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
 methyl N-methyl-N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
 methyl N-[6-(2-bromo-3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
 n-propyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, and
 n-butyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
 35 2-methoxyethyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
 methyl N-[6-(3,5-dimethoxy-4-ethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
 and physiologically functional derivatives thereof.

8. A pharmaceutical formulation, comprising a compound of formula (I) or a pharmaceutically acceptable salt or physiologically functional derivative thereof together with a pharmaceutically acceptable carrier 40 therefor.

9. A compound of formula (I) or a pharmaceutically acceptable salt or physiologically functional derivative thereof for use as an antitumour agent.

10. Use of a compound of formula (I) or a pharmaceutically acceptable salt or physiologically functional derivative thereof for the manufacture of a medicament for the treatment of tumours.

45 11. A process for preparing compounds of general formula (I), which process comprises:-
 (A) reaction of a pyridazine derivative of general formula (II):

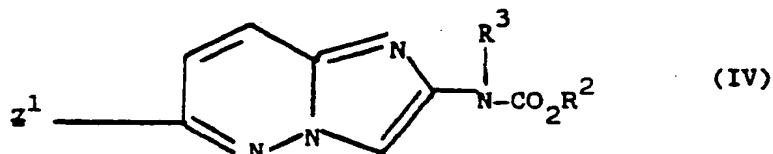


50 (wherein R¹, and X and Y are as defined in claim 1) with a compound of general formula (III):

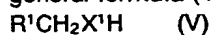


(wherein R^2 and R^3 are as defined in claim 1 and Z represents a halogen atom);

(B) reaction of a pyridazine derivative of general formula (IV):

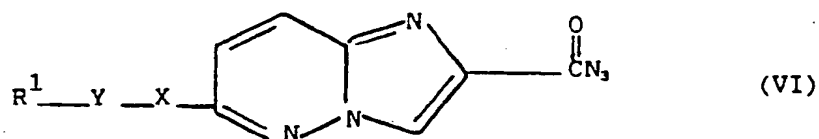


(wherein R^2 and R^3 are as defined in claim 1 and Z^1 represents a leaving group) with a compound of general formula (V):



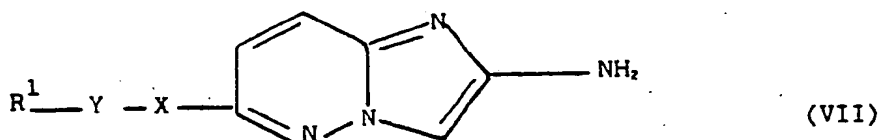
(wherein R^1 is as defined in claim 1 and X^1 represents an oxygen or sulphur atom or a group NR^4 as defined in claim 1);

(C) reaction of a compound of formula (VI):



] with an appropriate alcohol R^2OH

(D) reaction of a compound of formula (VII)



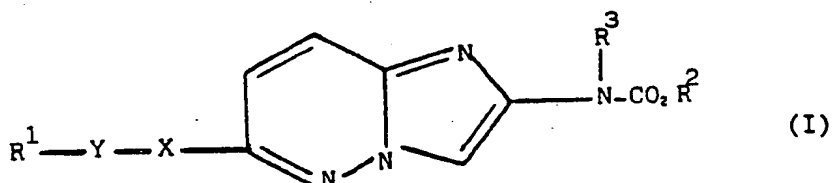
with a reagent serving to introduce the group $-\text{CO}_2\text{R}^2$

(E) conversion of one compound of formula (I) into another compound of formula (I); followed if desired and/or appropriate by salt formation.

12. Novel intermediates of formulae (II), (III), (IV), (V), (VI), (VII), (VIII), (IX), (X) and (XI).

Claims for the following Contracting State: ES + GR

A process for preparing a compound of general formula (I)



wherein

15 R^1 represents an optionally substituted carbocyclic aryl group having 6 or 10 ring members and containing at least one aromatic ring, an optionally substituted heterocyclic aryl group having 5 to 10 ring members, or an optionally substituted C_{1-10} alkyl, C_{2-10} alkenyl, C_{3-10} cycloalkyl or C_{3-10} cycloalkenyl group;

20 R^2 represents an optionally substituted C_{1-10} alkyl, C_{2-10} alkenyl, C_{2-10} alkynyl, C_{3-10} cycloalkyl or C_{3-10} cycloalkenyl group, an optionally substituted carbocyclic aryl group having 6 or 10 ring members and containing at least one aromatic ring, an optionally substituted heterocyclic group having from 5 to 10 ring members, or an optionally substituted aryl(C_{1-4})alkyl group wherein the aryl portion is a carbocyclic or heterocyclic aryl group as hereinbefore defined;

R^3 represents a hydrogen atom or a C_{1-4} alkyl group;

and either

25 X represents an oxygen or sulphur atom, a group $-CH_2-$ or a group NR^4 where R^4 represents a hydrogen atom or a C_{1-4} alkyl group; and

Y represents a group $-CH_2-$ or $-CH_2CH_2-$

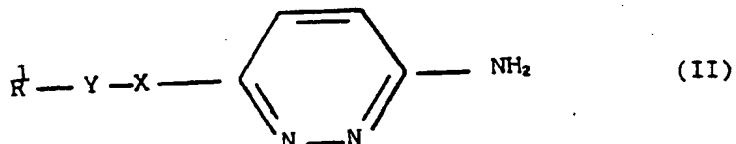
or

$X-Y$ together represent the group

$-CH=CH-$;

30 and salts and physiologically functional derivatives thereof, which process comprises:

(A) reaction of a pyridazine derivative of general formula (II):

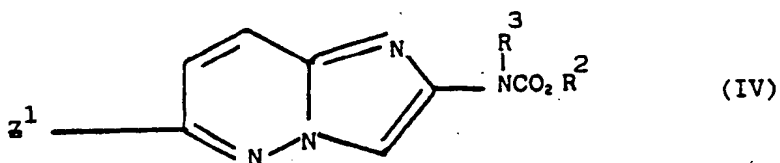


40 (wherein R^1 , and X and Y are as defined for formula (I)) with a compound of general formula (III):

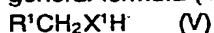


(wherein R^2 and R^3 are as defined for formula (I) and Z represents a halogen atom);

50 (B) reaction of a pyridazine derivative of general formula (IV):

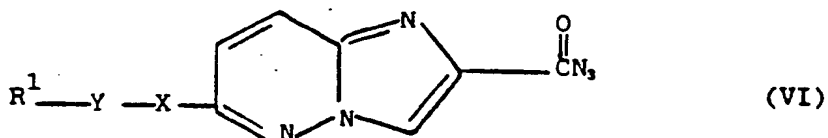


(wherein R^2 and R^3 are as defined for formula (I), and Z^1 represents a leaving group) with a compound of general formula (V):



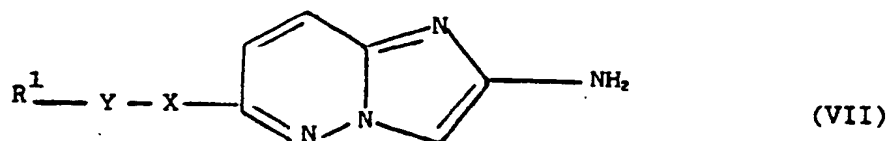
(wherein R^1 is as defined for formula (I) and X^1 represents an oxygen or sulphur atom or a group NR^4 as defined for formula (I));

(C) reaction of a compound of formula (VI):



with an appropriate alcohol R^2OH

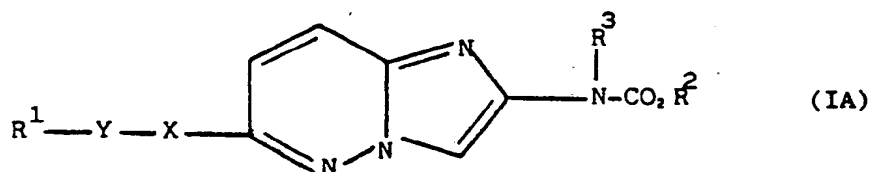
(D) reaction of a compound of formula (VII)



with a reagent serving to introduce the group $-CO_2R^2$

(E) conversion of one compound of formula (I) into another compound of formula (I); followed if desired and/or appropriate by salt formation.

2. A process for preparing compound of formula (IA)



wherein

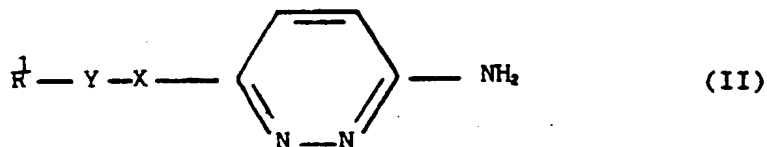
R^1 represents an optionally substituted carbocyclic aryl group containing 6 or 10 ring members, an optionally substituted heterocyclic aryl group containing from 5 to 7 atoms in the ring, at least one of which is a heteroatom, the heterocyclic ring optionally being fused to a phenyl ring, or an optionally substituted C_{1-10} alkyl, C_{2-10} alkenyl, C_{3-10} cycloalkyl or C_{3-10} cycloalkenyl group;

R^2 represents an optionally substituted C_{1-10} alkyl, C_{2-10} alkenyl, C_{2-10} alkynyl or C_{3-10} cycloalkyl group, a carbocyclic aryl group containing 6 or 10 ring members, an optionally substituted heterocyclic aryl group containing from 5 to 7 atoms in the ring at least one of which is a heteroatom, the heterocyclic ring optionally being fused to a phenyl ring, or an aralkyl group;

R^3 represents a hydrogen atom or a C_{1-4} alkyl group;

and either X represents an oxygen or sulphur atom, a group $-CH_2-$, or a group NR^4 where R^4 represents a hydrogen atom or a C_{1-4} alkyl group and Y represents a group $-CH_2-$, or X-Y together represent the group $-CH=CH-$; and salts thereof, which process comprises:

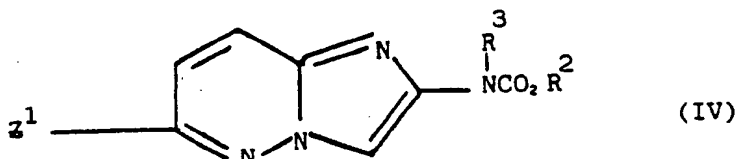
(A) reaction of a pyridazine derivative of general formula (II):



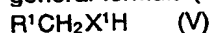
(wherein R¹, and X and Y are as defined for formula (IA)) with a compound of general formula (III):



(wherein R² and R³ are as defined for formula (IA) and Z represents a halogen atom);
(B) reaction of a pyridazine derivative of general formula (IV):

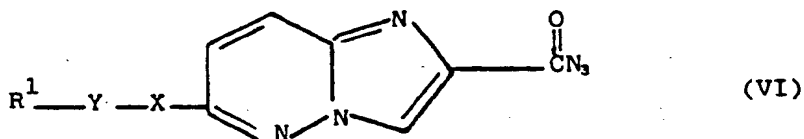


(wherein R² and R³ are as defined for formula (IA) and Z¹ represents a halogen atom) with a compound of general formula (V):



(wherein R¹ is as defined for formula (IA) and X¹ represents an oxygen or sulphur atom or a group NR⁴ as defined for formula (IA));

(C) reaction of a compound of formula (VI):



with an appropriate alcohol R²OH

(D) conversion of one compound of formula (I) into another compound of formula (I); followed if desired and/or appropriate by salt formation.

3. A process as claimed in claim 1 for preparing a compound of formula (I) wherein R¹ represents an optionally substituted phenyl or naphthyl group, an optionally substituted 5- or 6- membered heterocyclic aryl group containing from 1 to 4 heteroatoms selected from nitrogen, oxygen or sulphur, or a C₃₋₆ alkyl group.

4. A process as claimed in claim 1 or claim 3 for preparing a compound of formula (I) wherein R² represents a phenyl group or an optionally substituted C₁₋₄ alkyl group.

5. A process as claimed in any of claims 1, 3 or 4 for preparing a compound of formula (I) wherein R³ represents hydrogen or methyl.

6. A process as claimed in any of claims 1 or 3 to 5 for preparing a compound of formula (I) wherein Y represents -CH₂-, X represents an oxygen or sulphur atom or -CH₂- or the group Y-X represents -CH=CH-.

7. A process as claimed in claim 1 for preparing a compound selected from the group comprising:

methyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,

methyl N-[6-(3,5-dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,

methyl N-[6-(2,5-dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,

methyl N-[6-(1-naphthylmethyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,

methyl N-[6-(3-methylbenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,

methyl N-[6-(2,3-dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,

methyl N-[6-(2,5-dimethylbenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,

ethyl N-[6-(2,5-dimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,

ethyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,

methyl N-methyl-N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,

methyl N-[6-(2-bromo-3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,

n-propyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate, and
n-butyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
2-methoxyethyl N-[6-(3,4,5-trimethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
methyl N-[6-(3,5-dimethoxy-4-ethoxybenzyloxy)imidazo[1,2-b]pyridazin-2-yl]carbamate,
5 and physiologically functional derivatives thereof.

8. A pharmaceutical formulation, comprising a compound of formula (I) or a pharmaceutically acceptable salt or physiologically functional derivative thereof together with a pharmaceutically acceptable carrier therefor.

9. A process for preparing a pharmaceutical formulation as defined in claim 8 which comprises bringing
10 into association a compound of formula (I) or a pharmaceutically acceptable salt or physiologically functional derivative thereof and a pharmaceutically acceptable carrier therefor.

10. A compound of formula (I) or a pharmaceutically acceptable salt or physiologically functional derivative thereof for use as an antitumour agent.

11. Use of a compound of formula (I) or a pharmaceutically acceptable salt or physiologically functional
15 derivative thereof for the manufacture of a medicament for the treatment of tumours.

12. Novel intermediates of formulae (II), (III), (IV), (V), (VI), (VII), (VIII), (IX), (X) and (XI).

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PARTIAL EUROPEAN SEARCH REPORT
which under Rule 45 of the European Patent Convention
shall be considered, for the purposes of subsequent
proceedings, as the European search report

Application number

DOCUMENTS CONSIDERED TO BE RELEVANT			EP 88307513.7
Category	Citation of document with indication, where appropriate, of relevant passages	Relevant to claim	CLASSIFICATION OF THE APPLICATION (Int. Cl.4)
A	EP - A1 - 0 225 522 (BAYER AG) * Claims 1,9 (esp. page 39, lines 6-23) --	1-3,6,8	C 07 D 487/04 A 61 K 31/50// (C 07 D 487/04 C 07 D 237:00 C 07 D 235:00)
A	DE - A - 2 043 811 (E.I. DU PONT DE NEMOURS AND CO.) * Claim 1 *	1,2,4	
A	US - A - 3 725 407 (A.S. TOMCUFCIK et al.) * claim 1 *	1	
A	US - A - 4 569 934 (D.B. MORAN et al.) * Claim 1; column 4 *	1,11	
			TECHNICAL FIELDS SEARCHED (Int. Cl.4)
			C 07 D 487/00
INCOMPLETE SEARCH			
<p>The Search Division considers that the present European patent application does not comply with the provisions of the European Patent Convention to such an extent that it is not possible to carry out a meaningful search into the state of the art on the basis of some of the claims.</p> <p>Claims searched completely: 1-11 Claims searched incompletely: - Claims not searched: 12 Reason for the limitation of the search: Obscurities ("Novel" intermediates of the formulas II-XI are not specified)</p>			
Place of search VIENNA		Date of completion of the search 24-11-1988	Examiner PETROUSEK
CATEGORY OF CITED DOCUMENTS			
<p>X : particularly relevant if taken alone Y : particularly relevant if combined with another document of the same category A : technological background O : non-written disclosure P : intermediate document</p> <p>T : theory or principle underlying the invention E : earlier patent document, but published on, or after the filing date D : document cited in the application L : document cited for other reasons & : member of the same patent family, corresponding document</p>			

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